

# MO-AM-1

## Shielding

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**IEEE**

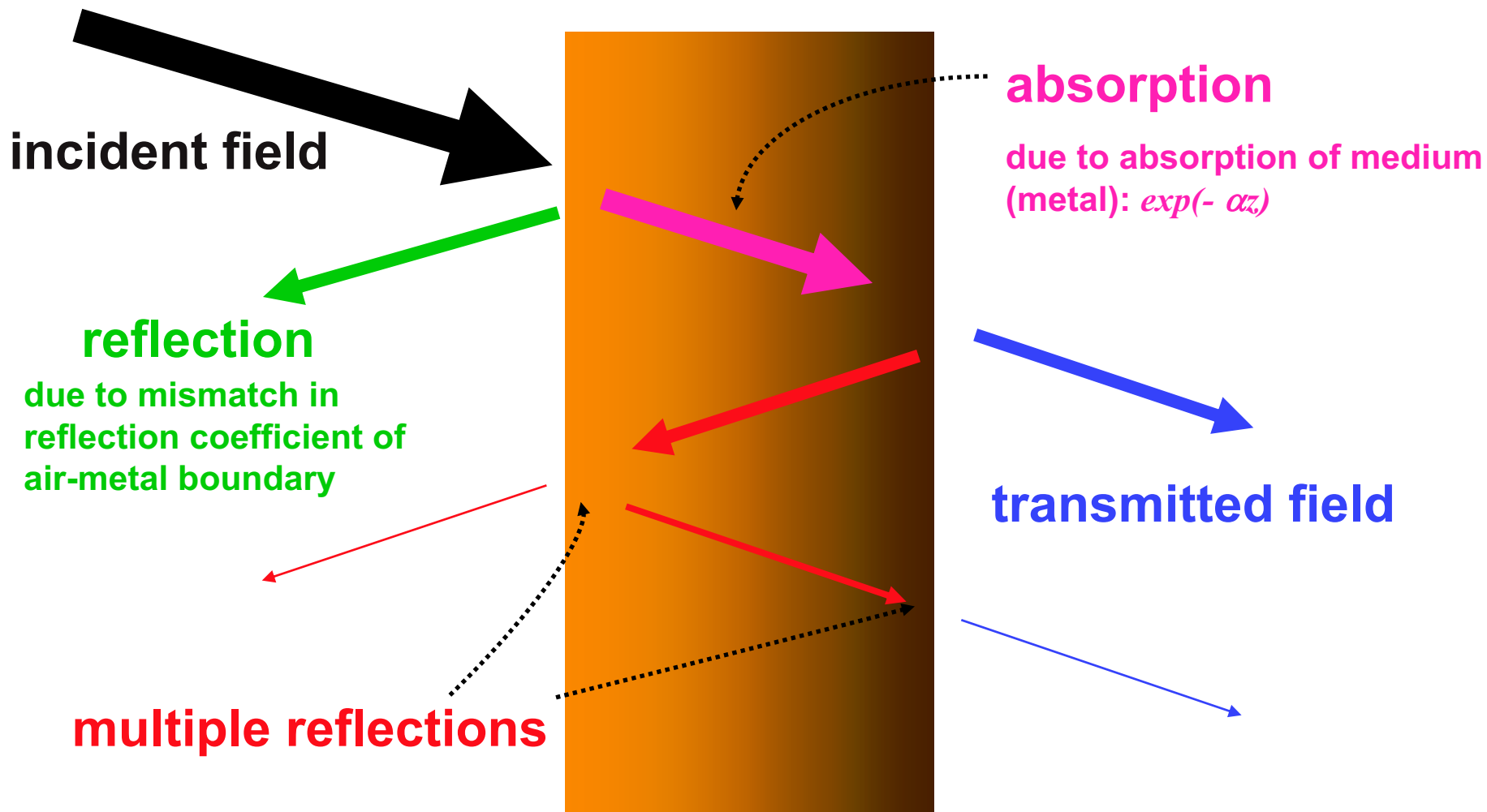


# What is shielding?

- ➡ **Electronic circuit in a conducting enclosure: ‘shielding’**
- ➡ **Objective: to keep the electromagnetic field:**
  - ↙ **Inside the enclosure, and/or**
  - ↙ **Outside the enclosure**
- ➡ **Basic shielding theory, based on transmission line theory and mismatches at the boundaries**
- ➡ **Theory is applicable to infinite large conducting plates**
- ➡ **The shielding effectiveness  $SE$ , is defined as**
$$SE_E = 20 \log \left| \frac{\hat{E}_i}{\hat{E}_t} \right| \quad \text{and} \quad SE_H = 20 \log \left| \frac{\hat{H}_i}{\hat{H}_t} \right|$$

$i$ =incident,  $t$ =transmitted
- ➡ **Discontinuities such as apertures/holes, seams but also the geometrical structure (3-D cabinet instead of 2-D infinite plate) have a large impact on actual shielding effectiveness**

# Shielding of an $\infty$ large plate



$$SE = A + R + M \text{ [dB]}$$

# Shielding of an $\infty$ large plate, 2

- Assumption: source of the electromagnetic field is far away (with respect to the wavelength) so we can assume a plane wave, i.e. only a  $E_x$  and  $H_y$  perpendicular and in a ratio of

$$\eta_0 = \sqrt{\frac{\mu_0}{\epsilon_0}}$$

- Thickness plate is  $t$
- Assumption: only air at both sides of the metal plate
- For simplifications, assume
  - material is a good conductor, so intrinsic impedance  $\eta \ll \eta_0$
  - skindepth material much smaller than thickness material  $\delta \ll t$

Then

$$SE = 20 \log \left| \frac{\hat{E}_i}{\hat{E}_t} \right| \cong 20 \log e^{\frac{t}{\delta}} + 20 \log \left| \frac{(\eta_0 + \hat{\eta})^2}{4 \eta_0 \hat{\eta}} \right| + M \quad [\text{dB}]$$
$$= \quad A \quad + \quad R \quad + \quad M \quad [\text{dB}]$$

# Shielding of an $\infty$ large plate, 3

$$SE = 20 \log \left| \frac{\hat{E}_i}{\hat{E}_t} \right| \cong 20 \log e^{\frac{t}{\delta}} + 20 \log \left| \frac{(\eta_0 + \hat{\eta})^2}{4 \eta_0 \hat{\eta}} \right| + M \quad [\text{dB}]$$

$$= \quad A \quad + \quad R \quad + \quad M \quad [\text{dB}]$$

- ➡ **Absorption** term: due to skin effect at higher frequencies  $f$  the current flows only in the skin of the materials  $\delta = \sqrt{\frac{2}{\omega \mu \sigma}} = \frac{1}{\sqrt{\pi f \mu \sigma}}$
- ➡ Resulting in  $A = 20 \log e^{\frac{t}{\delta}} = 131.4 t \sqrt{f \mu_r \sigma_r} \quad [\text{dB}]$
- ➡ Increases with square root of the frequency at a **dB scale!!!**
- ➡ **Reflection** term: due to impedance mismatch
- ➡ **Multiple** reflection term is often negligible small

# Shielding $\infty$ large plate, Reflection, 1

- ➡ The primary attenuation of the electric field component is due to the impedance mismatch air-material, while the reflection attenuation of the magnetic field component is mainly achieved by the impedance mismatch material-air
- ➡ This means that the attenuation of the magnetic component of the field in the material due to absorption is important
- ➡ So we can conclude that
  - ↪ Reflection attenuation for the **electric** component is **independent of the thickness** of the material of the conducting plate
  - ↪ Reflection attenuation for the **magnetic** component is influenced by the **thickness of the material**,
- ➡ **Simplified:**
  - ↪ Shielding of electric field component via reflection,
  - ↪ Shielding of magnetic field component via absorption

# Shielding $\infty$ large plate, Reflection, 2

- ➡ We can simplify the reflection term by filling in the terms for the intrinsic impedance  $\eta$  for a good conductor

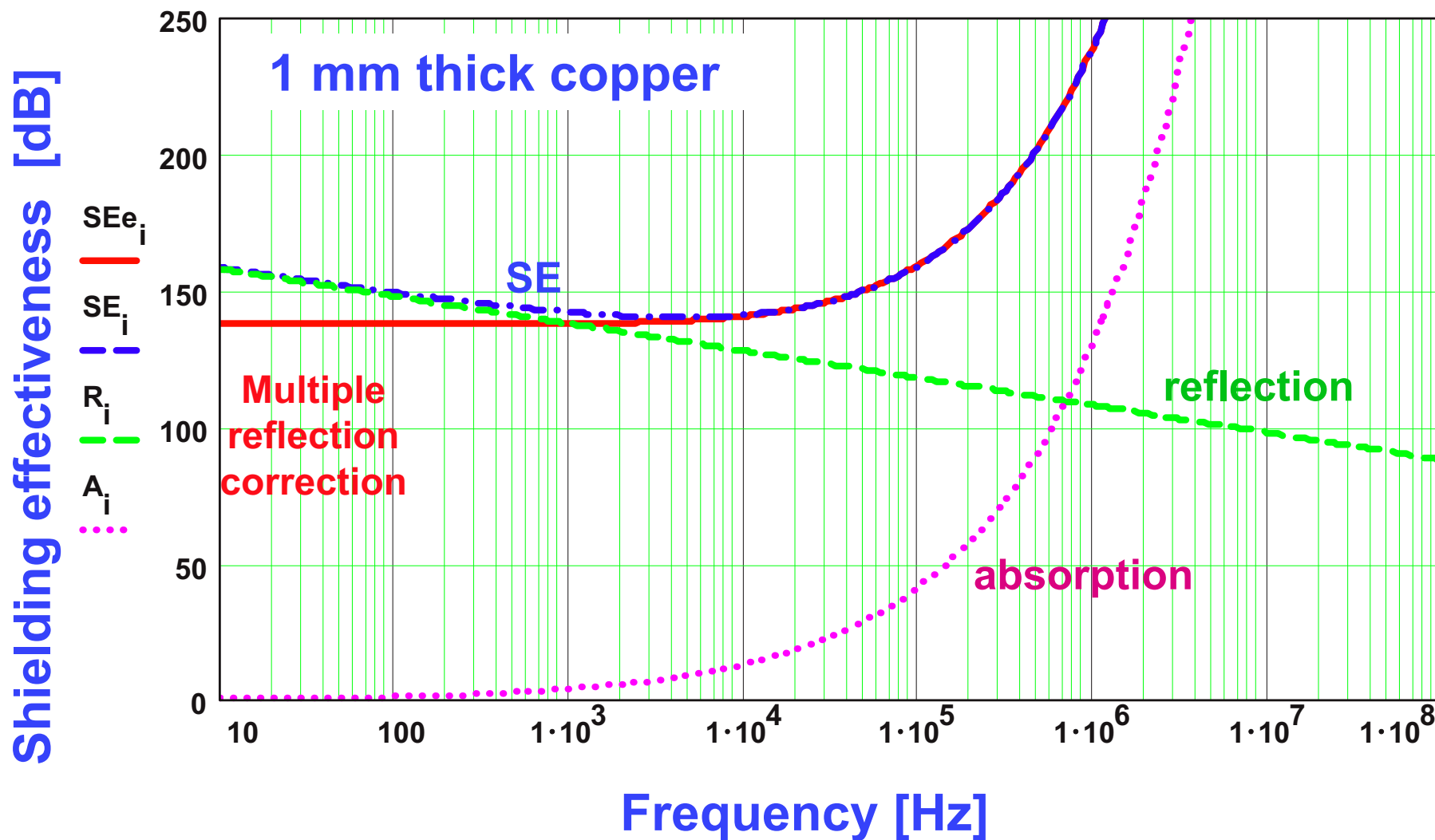
$$R = 20 \log \left| \frac{(\eta_0 + \hat{\eta})^2}{4 \eta_0 \hat{\eta}} \right| \cong 20 \log \left| \frac{\eta_0}{4 \hat{\eta}} \right| \cong 20 \log \left( \frac{1}{4} \sqrt{\frac{\sigma}{\omega \mu_r \epsilon_0}} \right) \quad [\text{dB}]$$

- ➡ We often use the relative conductivity (relative with respect to copper). We also know that for conducting material the permittivity equals the permittivity of air  $\epsilon = \epsilon_0$ , then

$$R \cong 20 \log \left( \frac{1}{4} \sqrt{\frac{\sigma}{\omega \mu_r \epsilon_0}} \right) = 168 + 10 \log \left( \frac{\sigma_r}{\mu_r f} \right) \quad [\text{dB}]$$

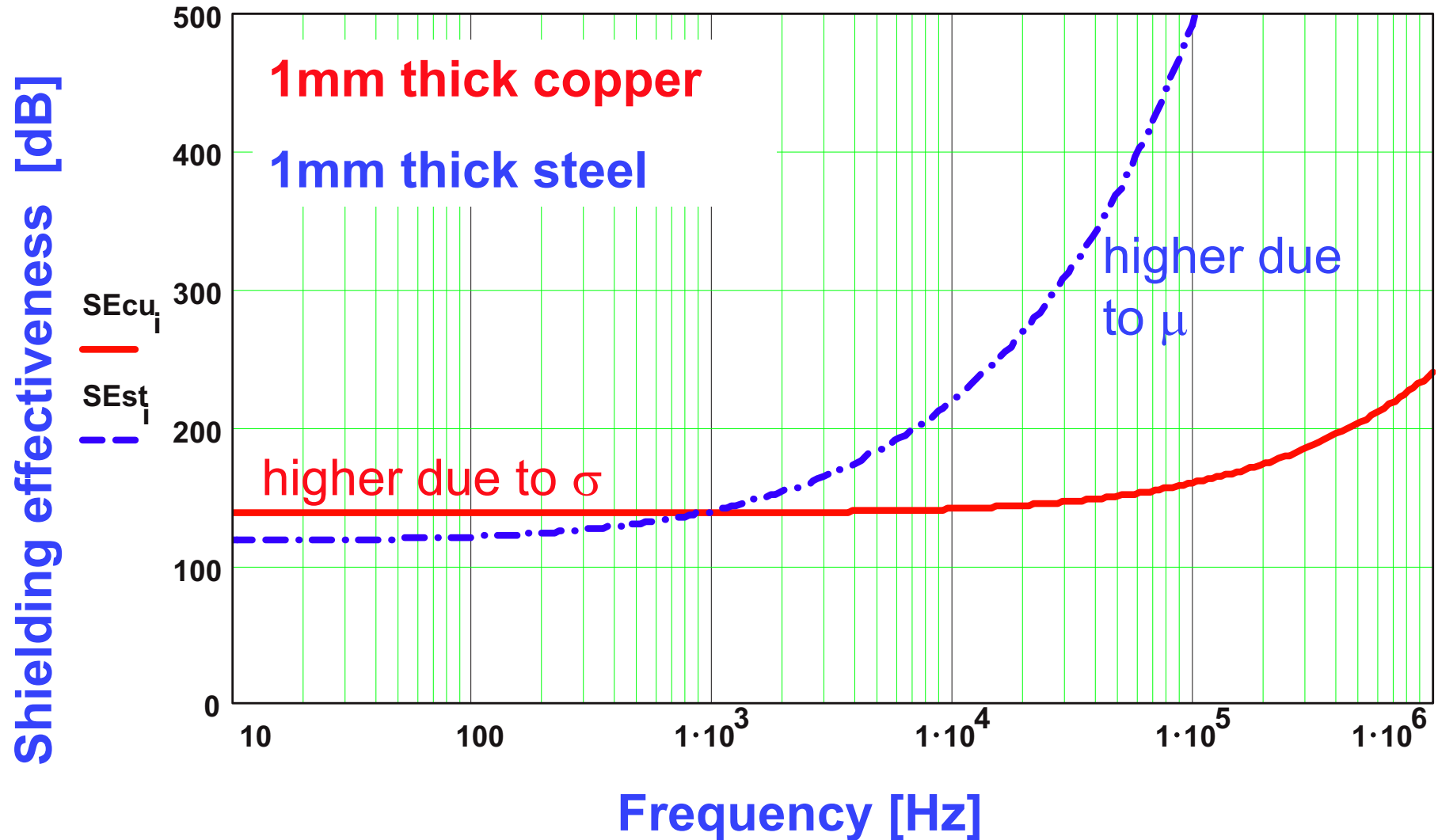
- ➡ So the reflection term is
  - ↙ large for low frequencies
  - ↙ reduces with the square root of the frequency, 10dB/dec

# Shielding $\infty$ large plate, examples



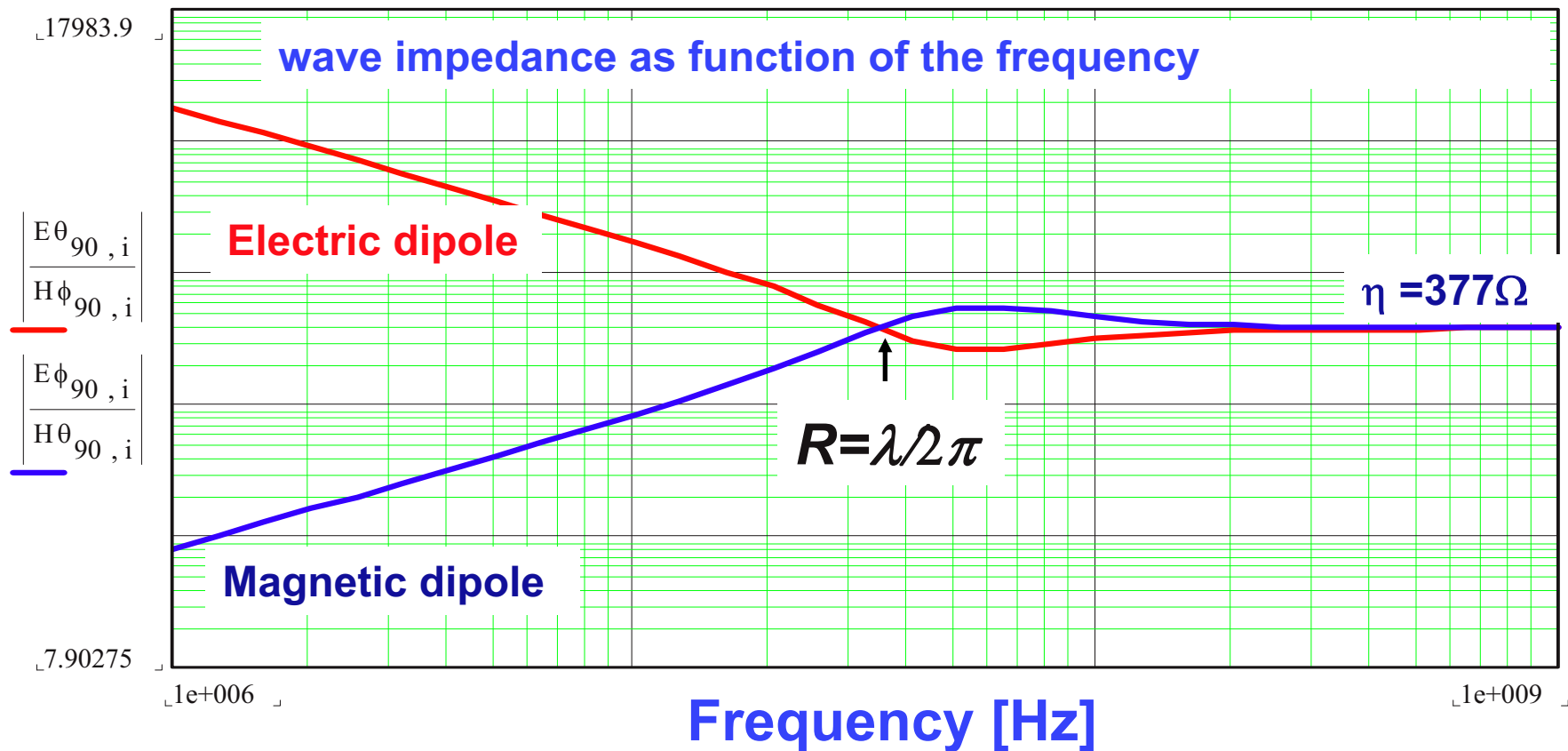


# Shielding $\infty$ large plate, examples



# SE $\infty$ large plate, near field, 1

Until now we assumed that the incident wave was a plane wave at large distance of the source, a so-called plane wave  
At short distance of a source the wave impedance depends of the type of the source and the distance to the source



## SE $\infty$ large plate, near field, 2

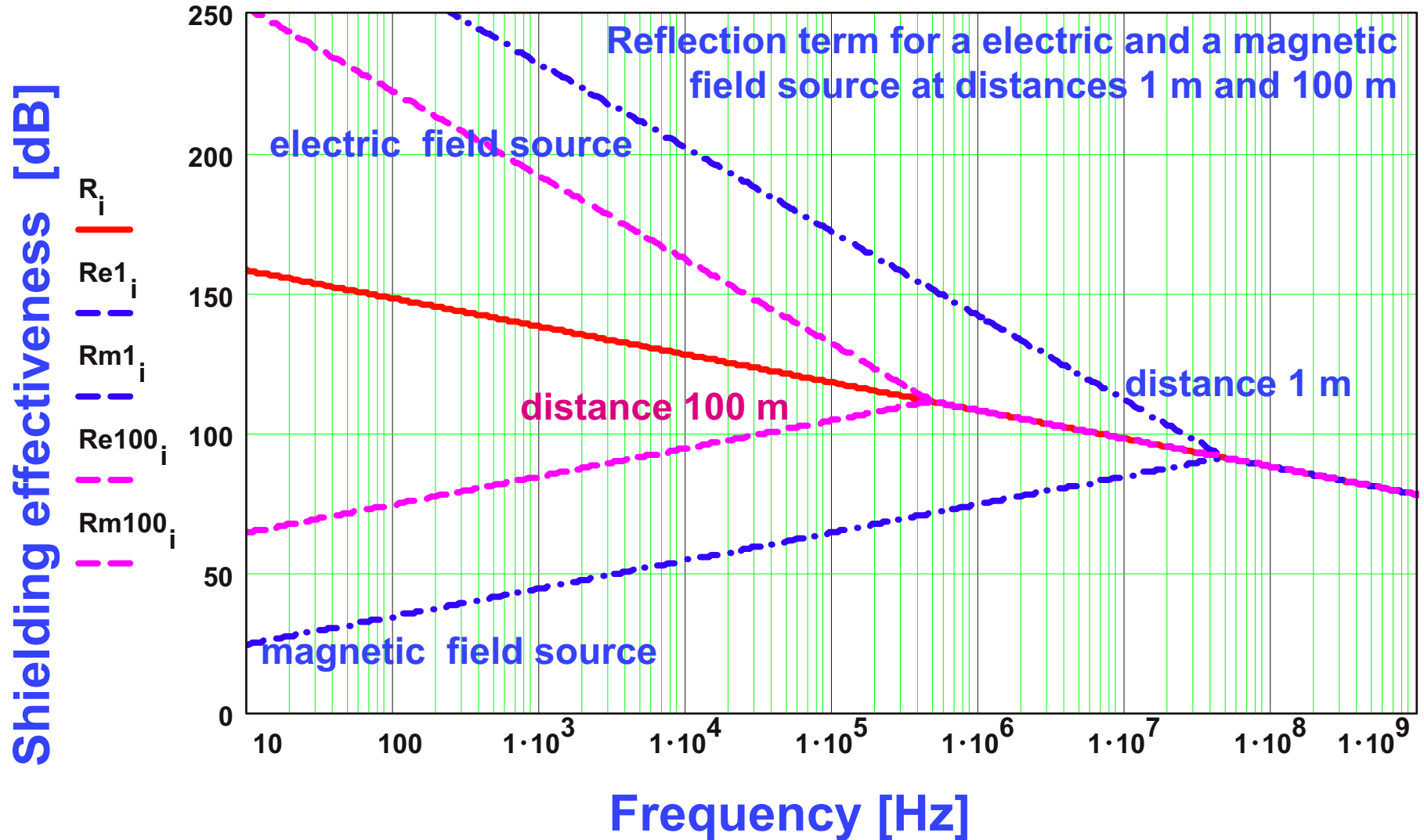
- ➡ The absorption term is independent of the wave impedance of the incident field.
- ➡ The reflection term is based on impedance mismatch and
  - ↪ for a dominant electric field source, upto a distance  $R=c/2\pi f$ , we can write

$$R_E = 20\log\left|\frac{(\hat{Z}_w + \hat{\eta})^2}{4\hat{Z}_w\hat{\eta}}\right| \cong 322 + 10\log\left(\frac{\sigma_r}{\mu_r f^3 r^2}\right) \quad [\text{dB}]$$

- ↪ for a dominant magnetic field source

$$R_M = 20\log\left|\frac{(\hat{Z}_w + \hat{\eta})^2}{4\hat{Z}_w\hat{\eta}}\right| \cong 14.6 + 10\log\left(\frac{fr^2\sigma_r}{\mu_r}\right) \quad [\text{dB}]$$

# SE $\infty$ large plate, near field, 3



# SE $\infty$ large plate

## 👉 Notice that

- ↪ electrical field sources can be shielded easily: (thin) impedance mismatch
- ↪ to shield magnetic field sources we need thick material for absorption term, and the reflection term is lower for magnetic field sources, thus more difficult

## 👉 The absorption term can be influenced by the permeability $\mu_r$ :

$$A = 20 \log e^{\delta} = 131.4 t \sqrt{f \mu_r \sigma_r} \quad [\text{dB}]$$

but high-permeable material gives low conductivity  $\sigma_r$ , which means that the reflection term is inferior: combination (high  $\mu$  and high  $\sigma$ ) often difficult

## 👉 Magnetic fields can be shielded best by local actions (less weight), for instance shielding only the switched mode power supply transformer by using iron, mu-metal etc.

# SE cabinets, 1

☞ We discussed the SE of an infinite large conducting plate. If we make a cabinet from this plate we have to cope with several effects:

- ☞ The currents inside the material cannot completely compensate the fields anymore because the dimensions of the cabinet are small with respect to the wavelength
- ☞ The corners of the cabinet will conduct a higher intensity of the compensation currents
- ☞ The leakage of the seams will become more important
- ☞ The fields inside the cabinet start to resonate if a standing wave can exist in the cabinet

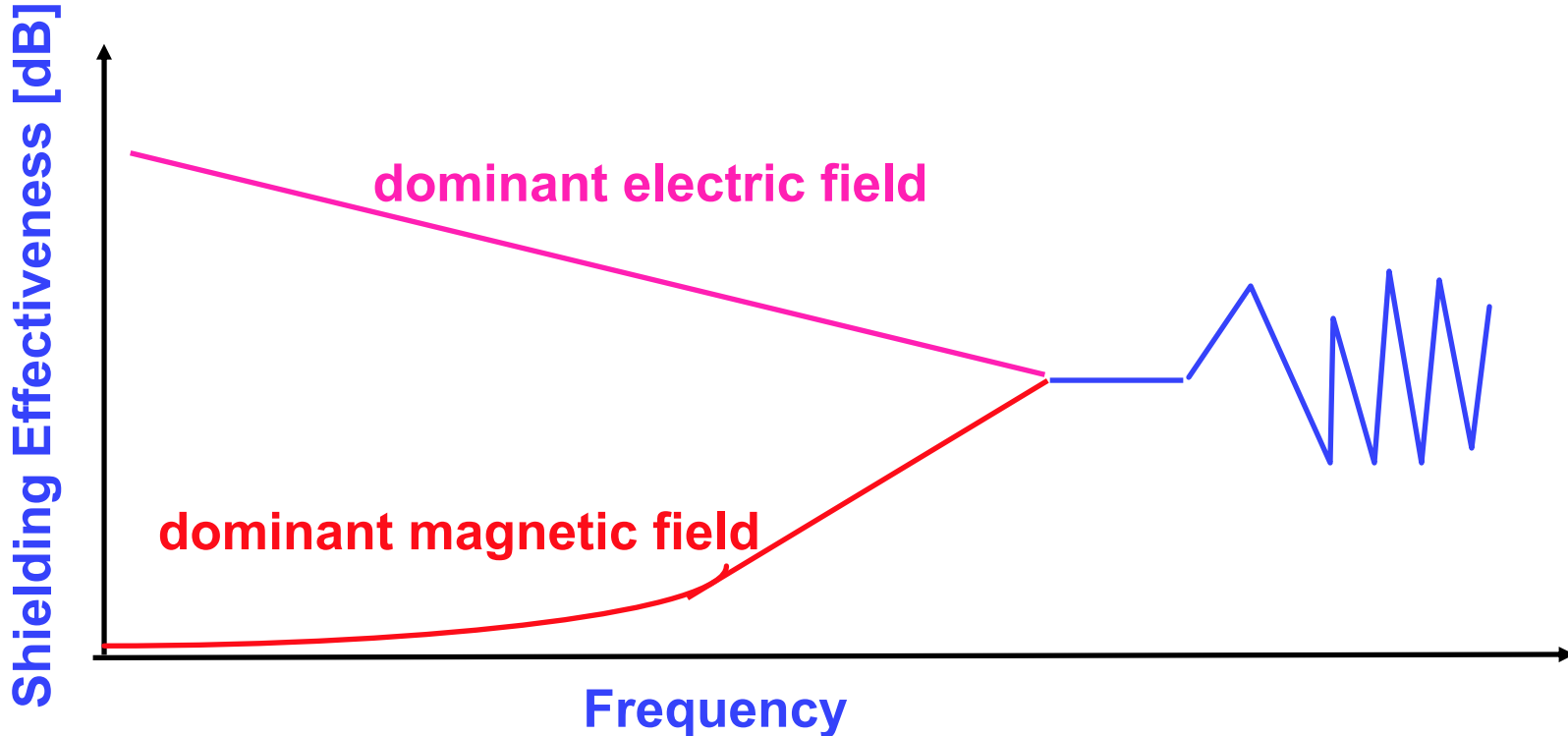


$$f = \frac{c}{2} \sqrt{\left(\frac{n_a}{l}\right)^2 + \left(\frac{n_b}{w}\right)^2 + \left(\frac{n_c}{h}\right)^2}$$

☞ Example: PC, 15 x 40 x 50 cm, first resonance 320 MHz, and very resonant above 1 GHz

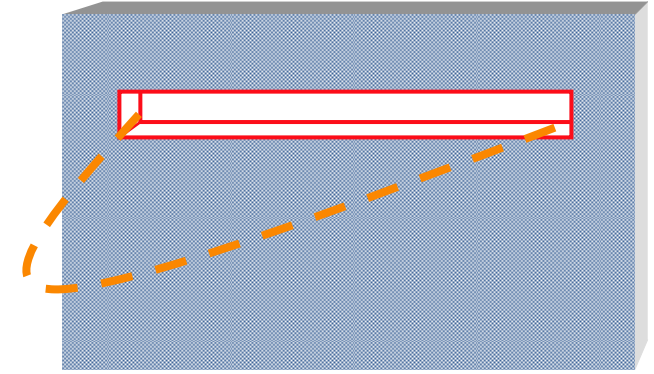
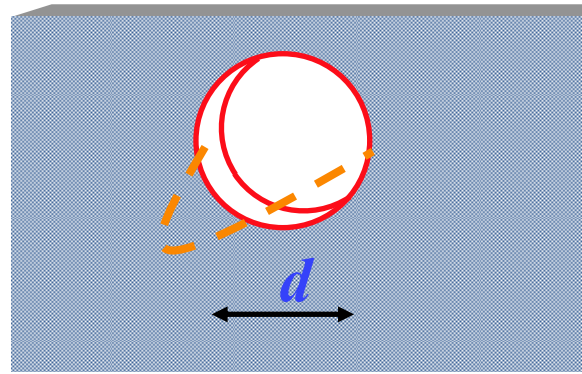
# SE cabinets, 2

- ➔ In practical applications the shielding effectiveness of a cabinet is often much less than 100 dB, the influence of holes and cable penetrations not included. The Shielding Effectiveness figure often has the form:



# Apertures, 1

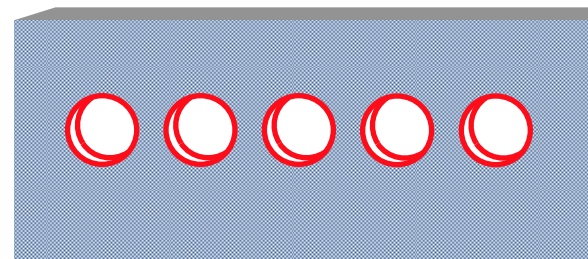
- ➔ A simple hole is 'open' if the diameter equals the half-wavelength  
 $d = \lambda/2$



- ➔ This results in a reduction of the shielding effectiveness (compared to the infinite large plate equations)

$$SE_{hole} = 20 \log\left(\frac{\lambda}{2d}\right)$$

- ➔ Better: series of smaller holes



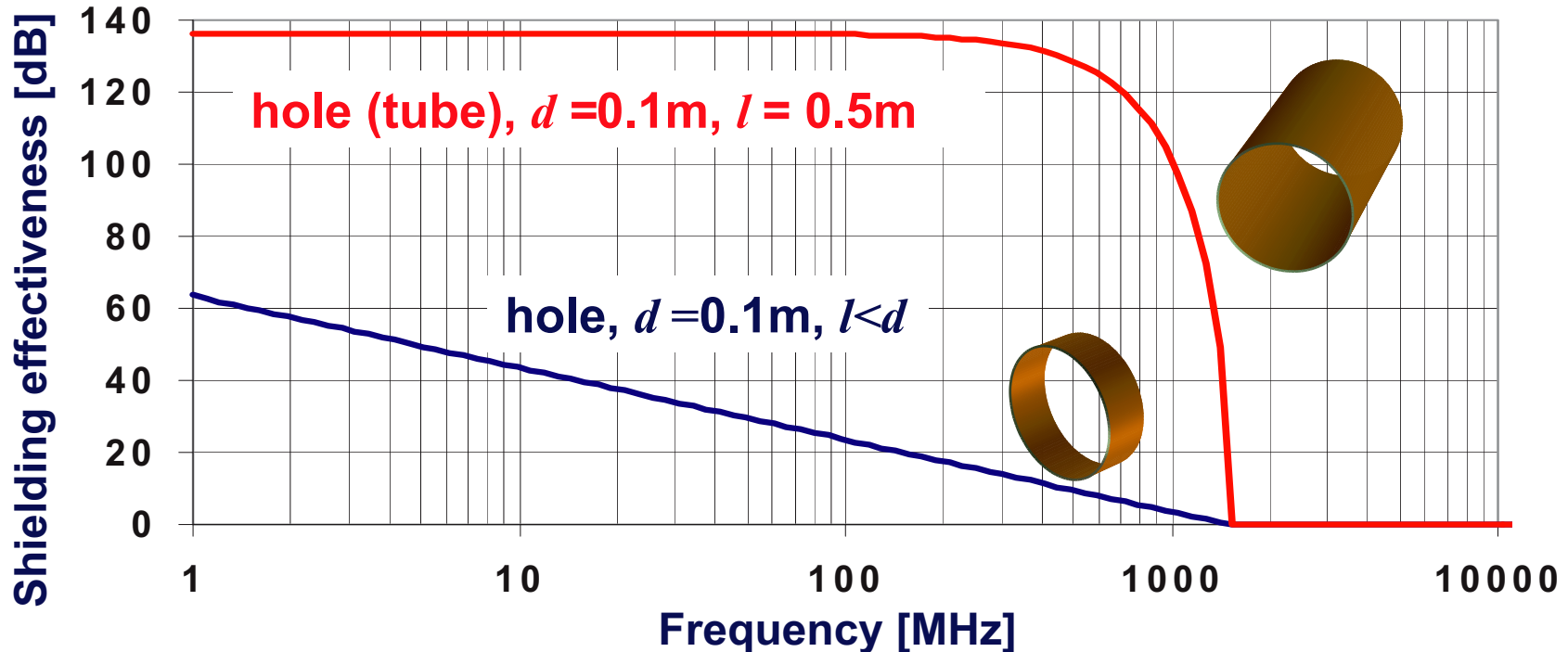
- ➔ Example:





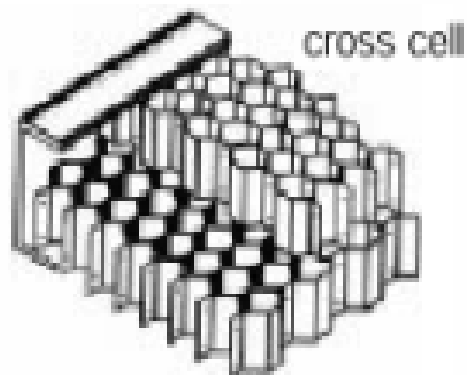
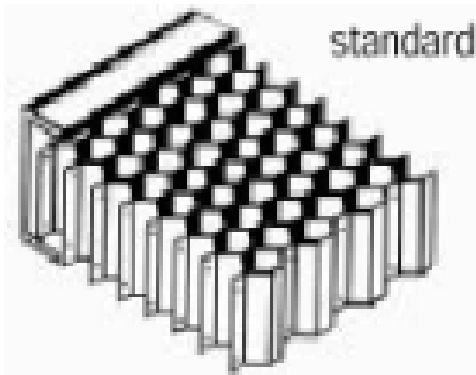
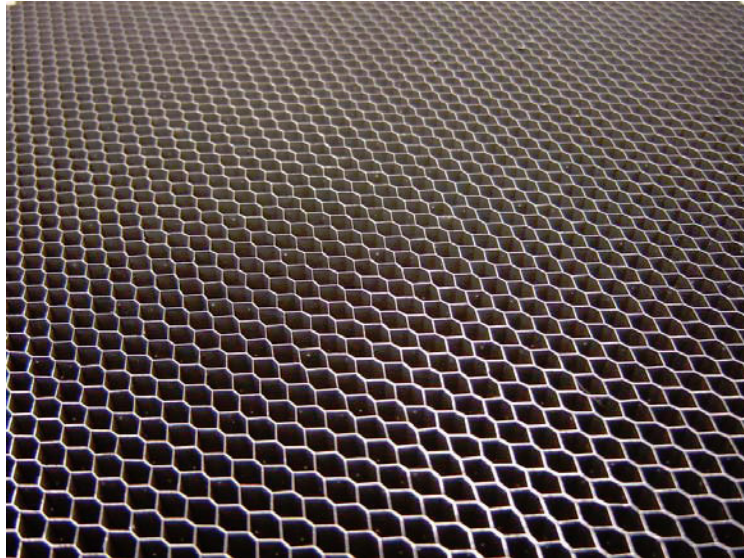
# Holes, 2

☞ If we observe the hole in three dimensions, i.e. including the depth (thickness material), then we find that the depth causes an elliptical increase of the shielding effectiveness (exponent at logarithmic scale):  $\exp(-\alpha l)$ : the so-called waveguide-beyond-cutoff (WBCO)



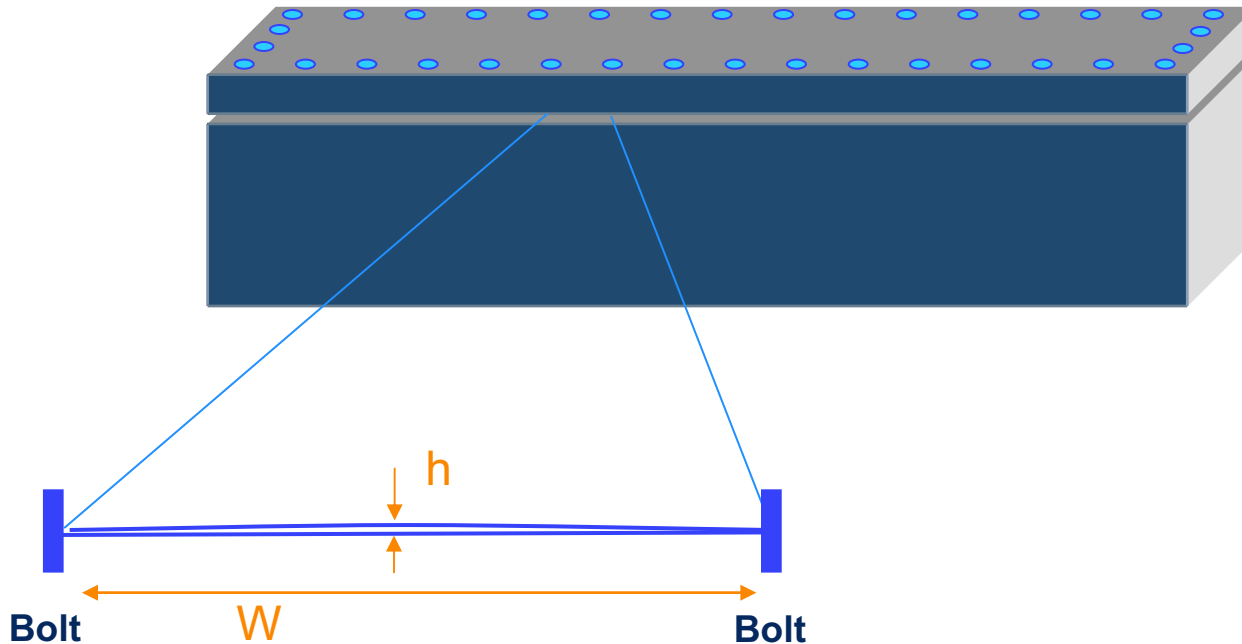
☞ Often applied in honeycombs for ventilation panels

# Honeycomb ventilation panels



# Seams

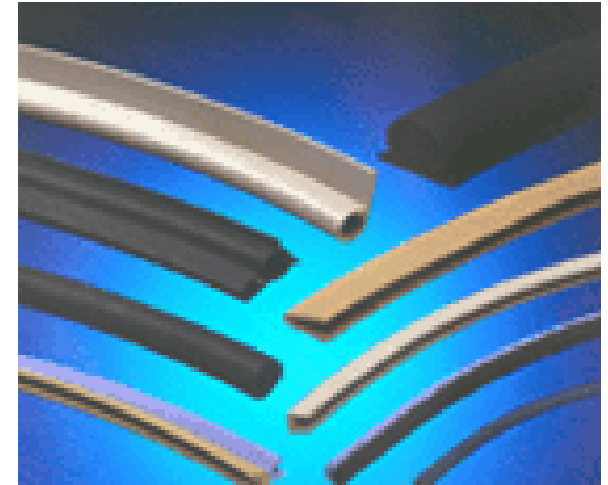
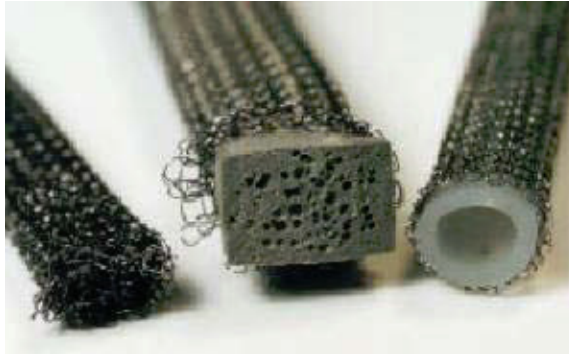
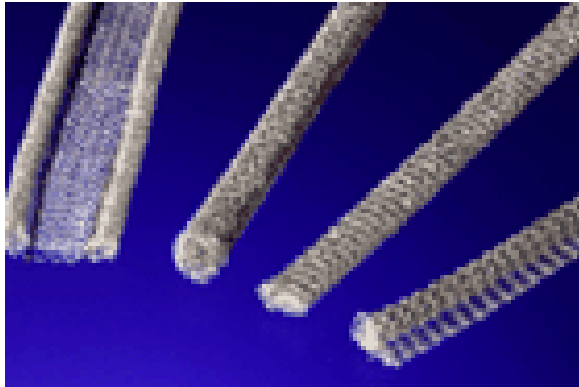
- For seams the same effect can be applied: the seam is open is a half wavelength fits in it



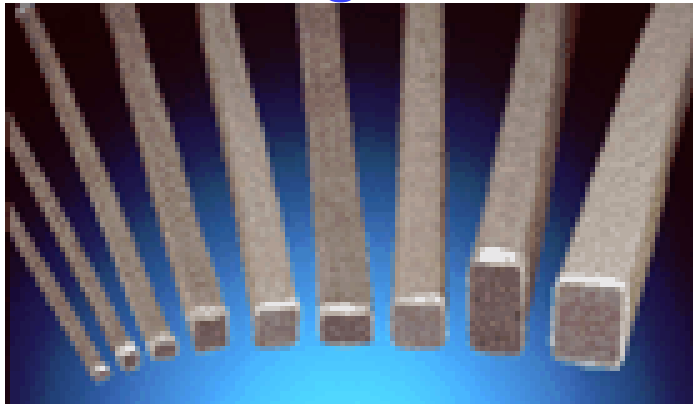
- The attenuation increases by using more screws or rivets: the seam length becomes smaller
- A gasket can be used to obtain conductive continuity between the materials; For doors often fingerstocks
- Be aware of corrosion due to different materials

# Gaskets, 1

## Knitted wire mesh

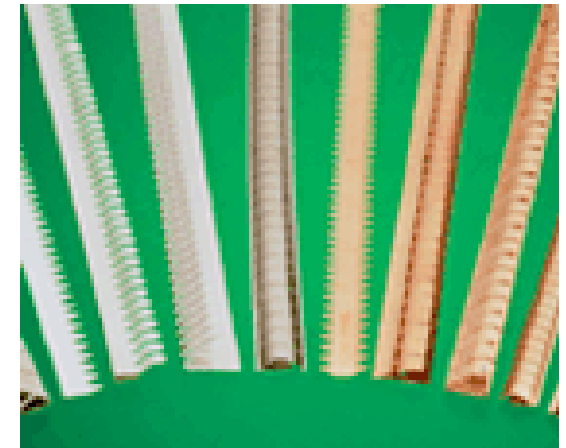


## Conductive fabric over foam gasket

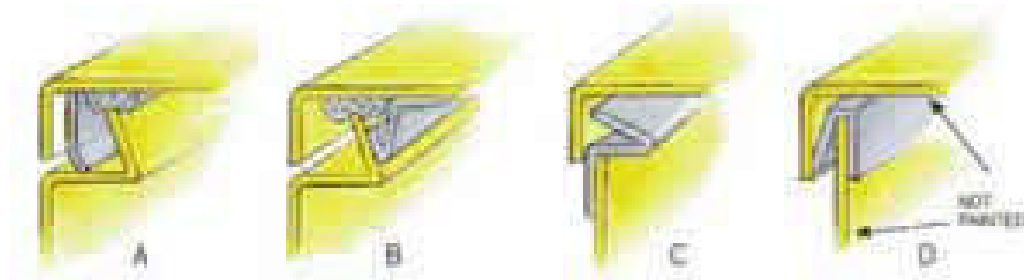
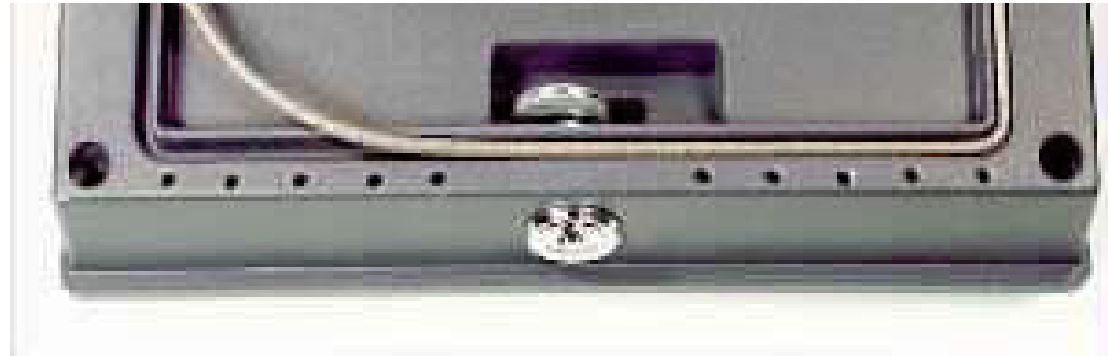
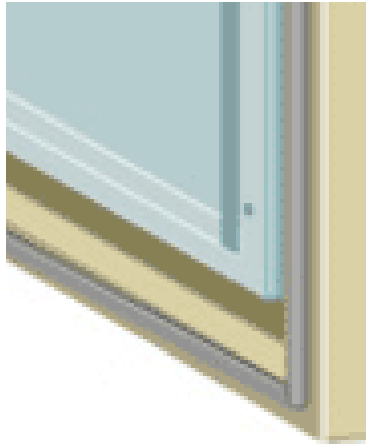


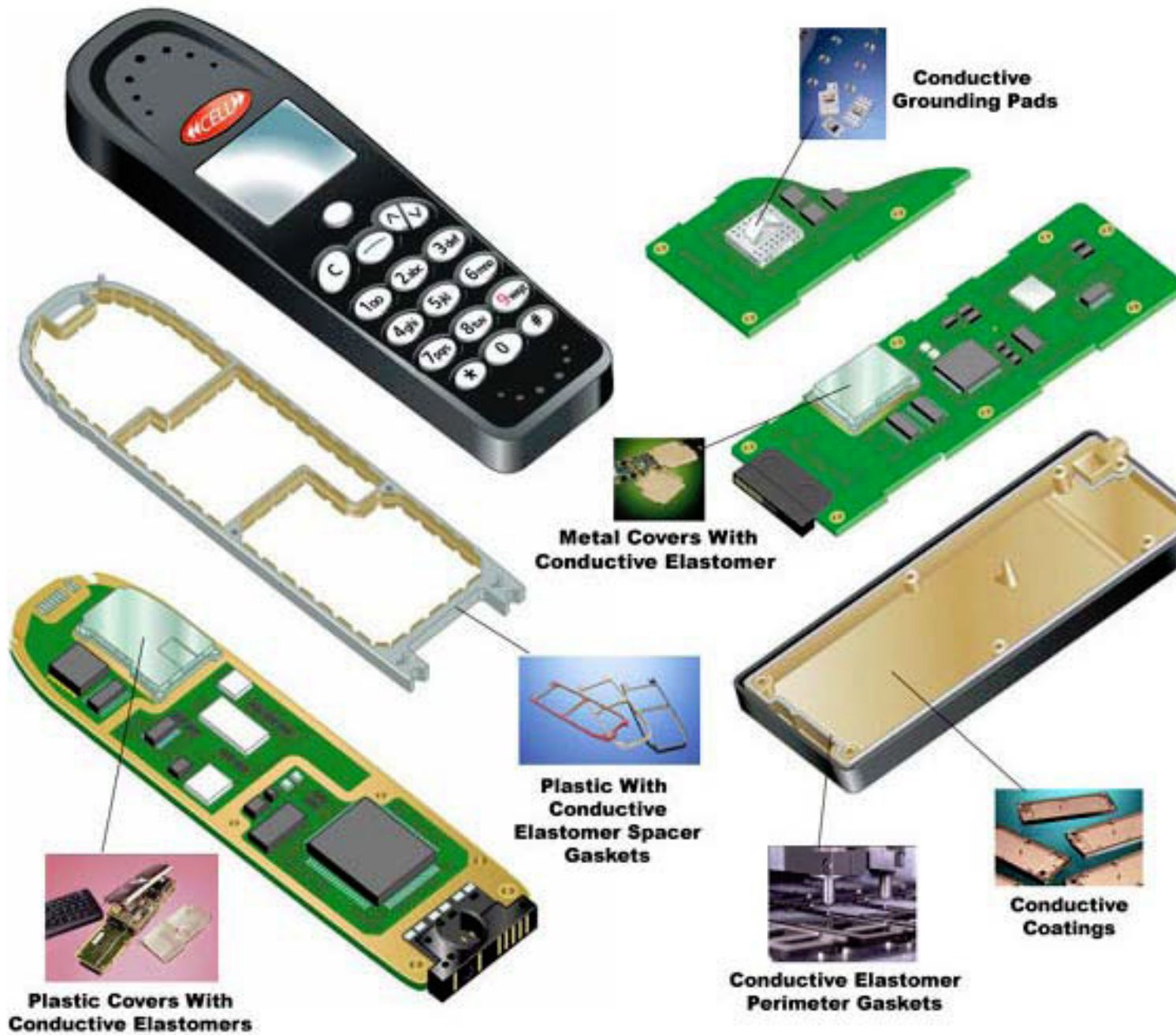
## Extruded conductive elastomers

## Fingerstocks

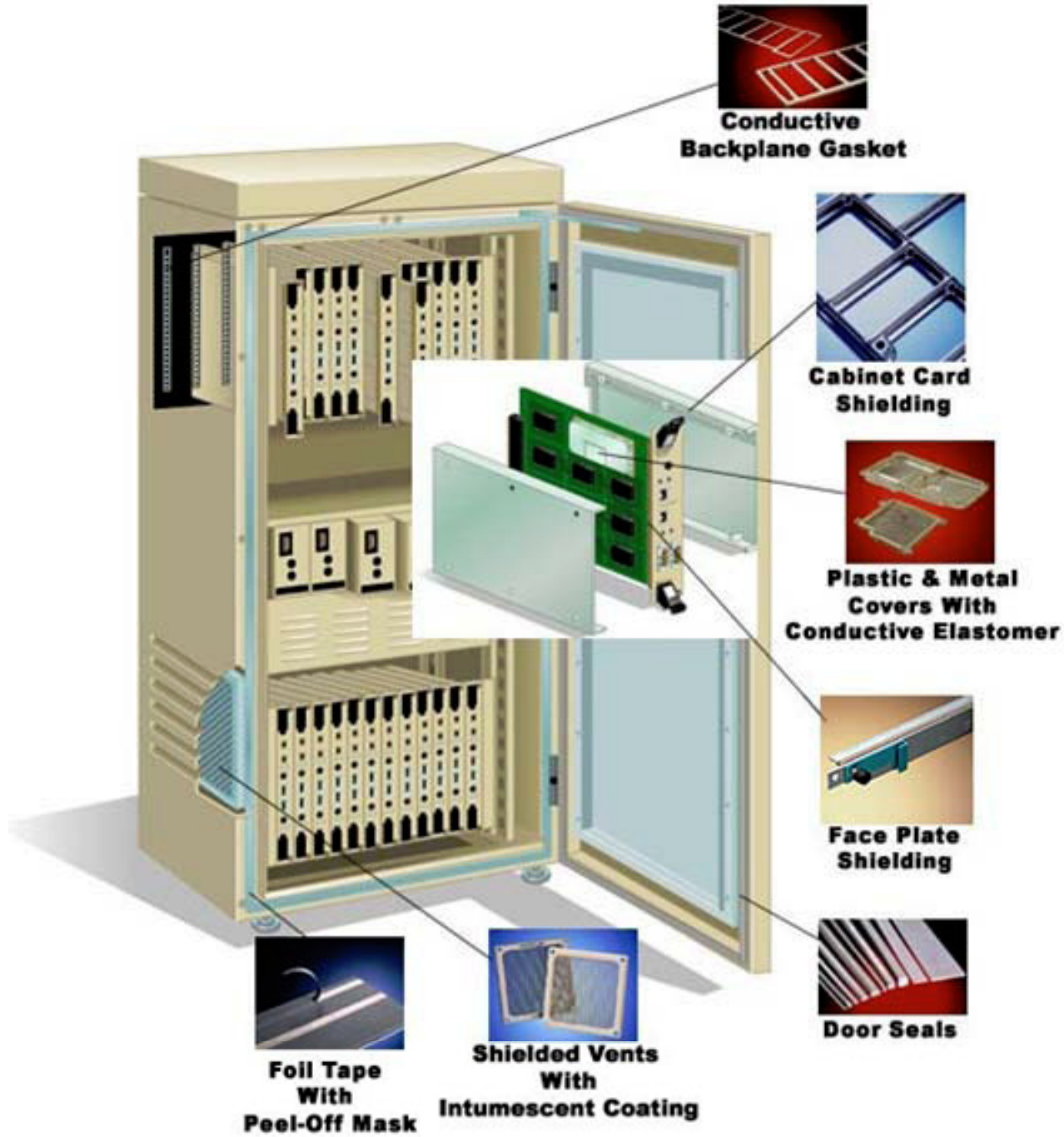


# Gaskets, 2





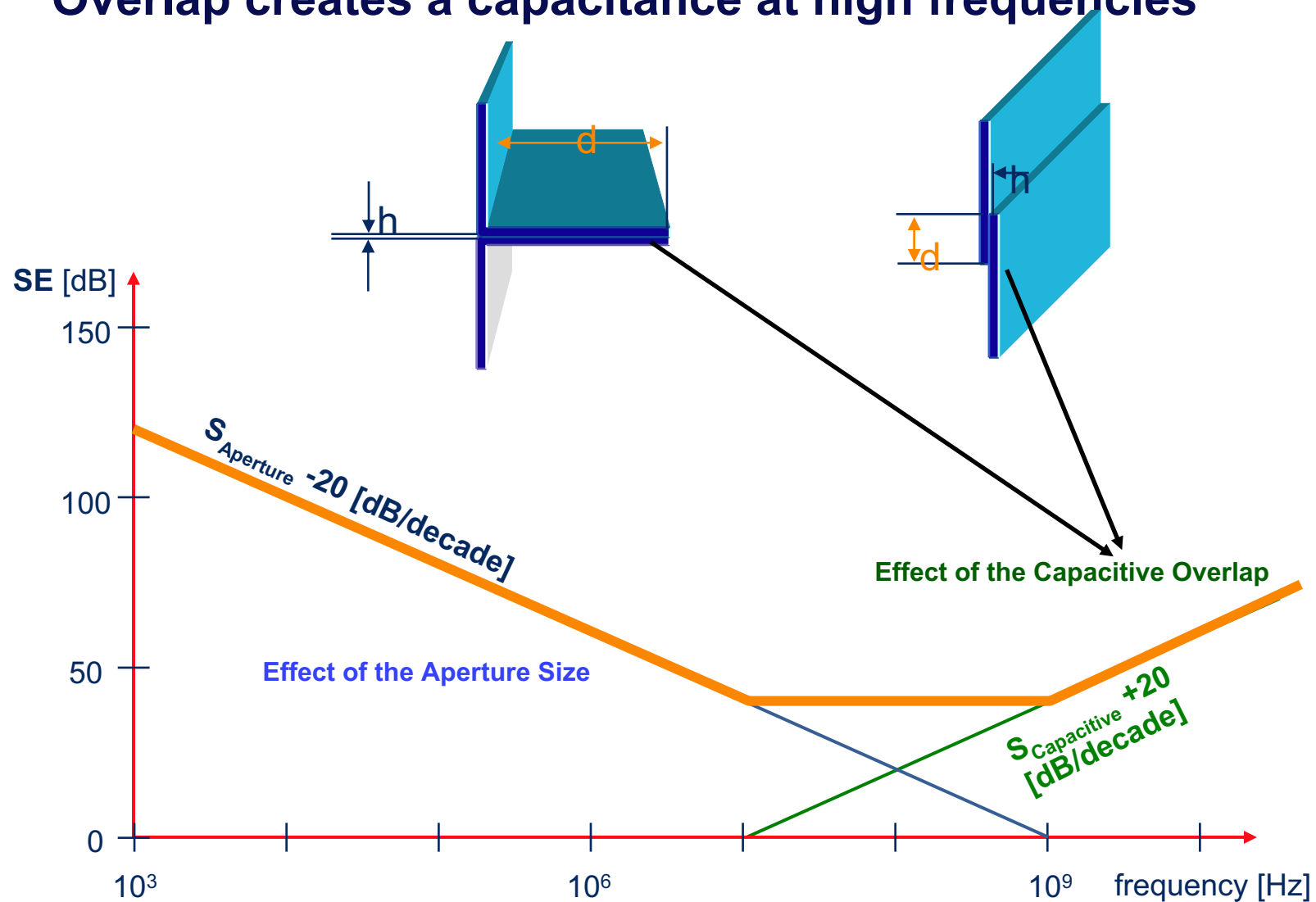
Picture: Chomerics



Picture: Chomerics

# Effect of overlap for seams

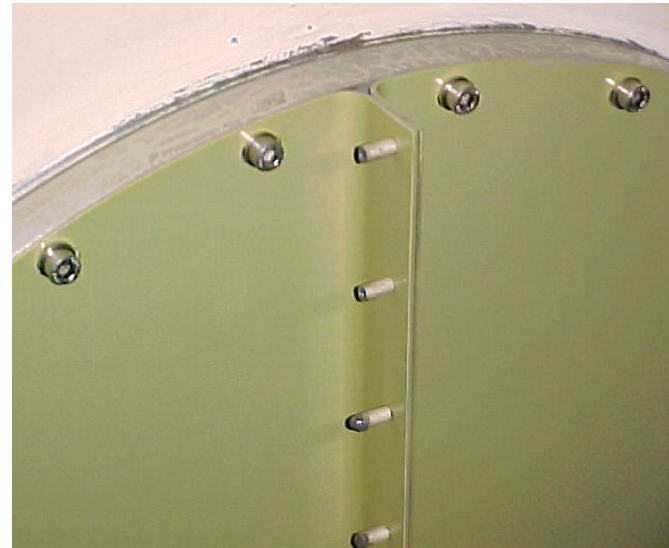
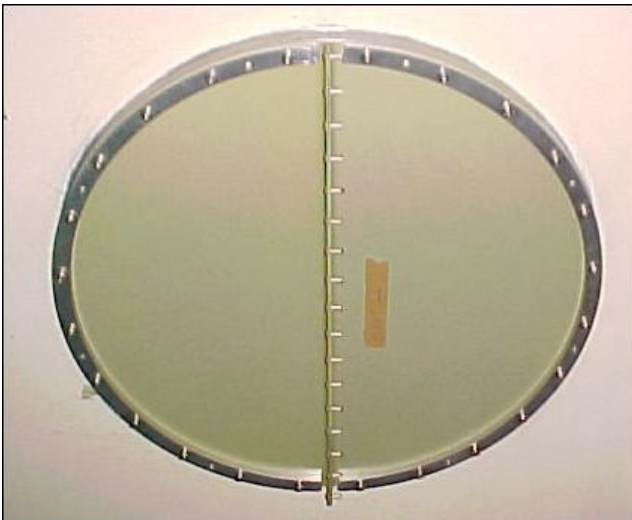
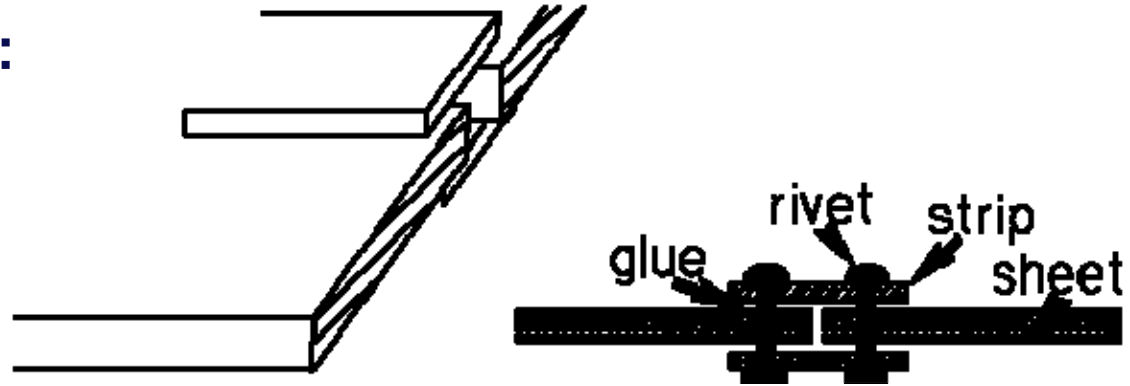
➔ **Overlap creates a capacitance at high frequencies**





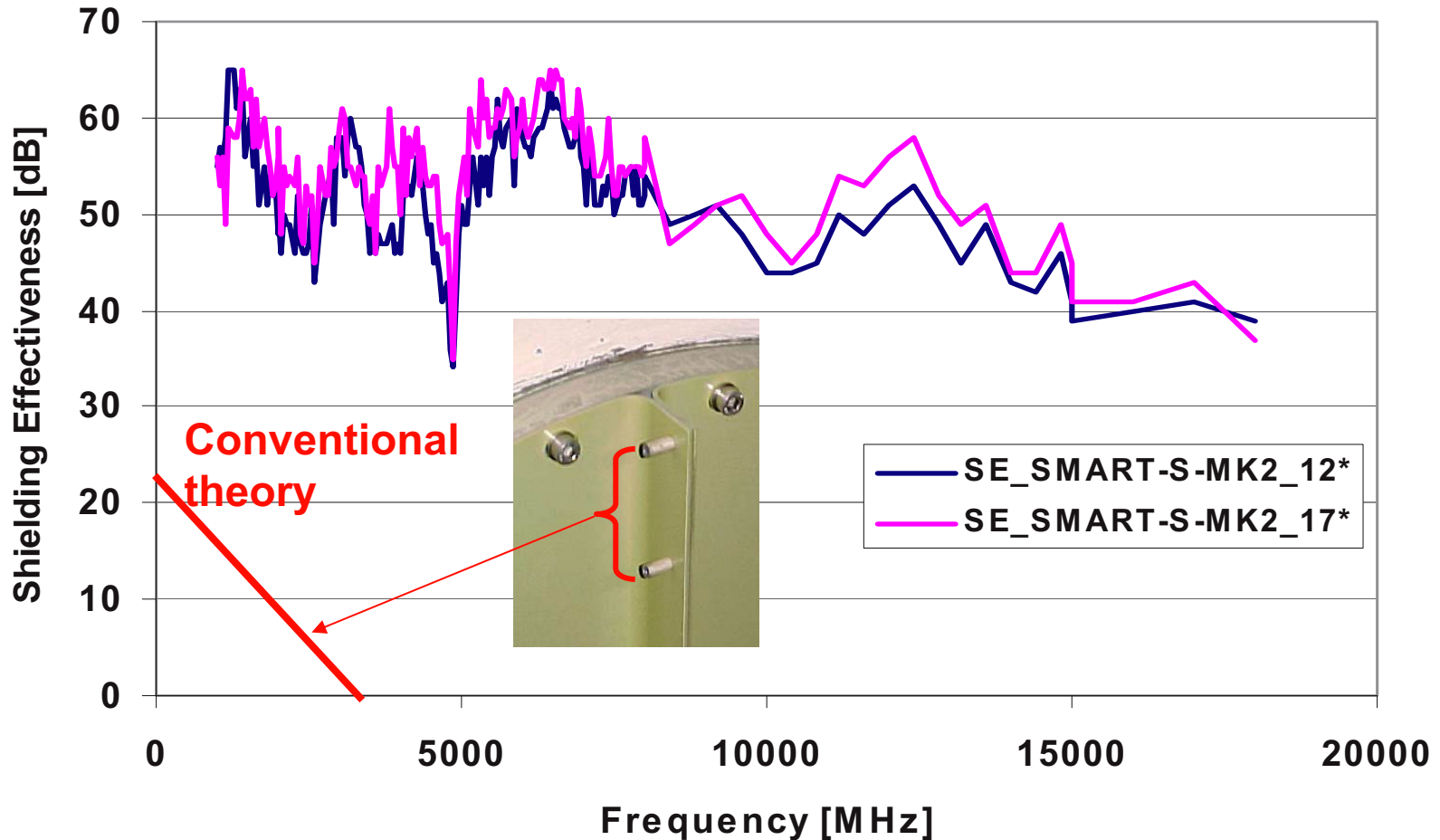
# Experiments

👉 Experiments:



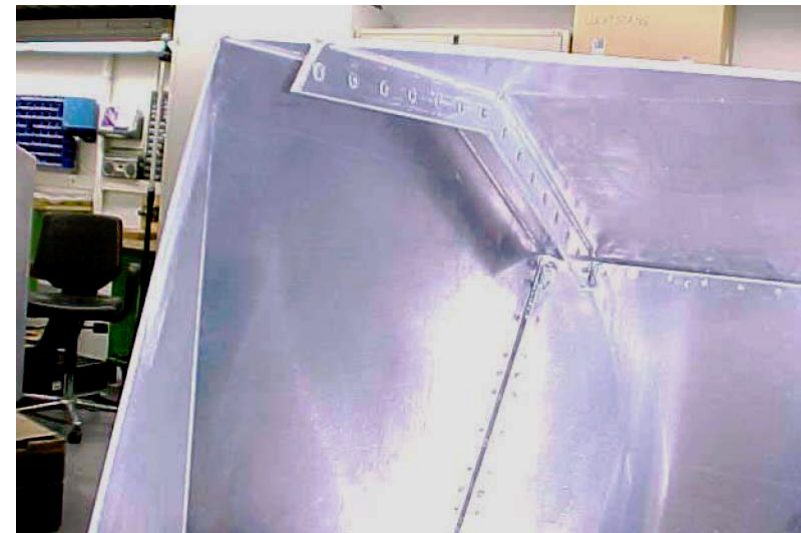
# Experiments

## Simple corner, 12 or 17 rivets



So: by using a large overlap you do not need a conductive (welding, gaskets) connection!

# Rivets, instead of welding



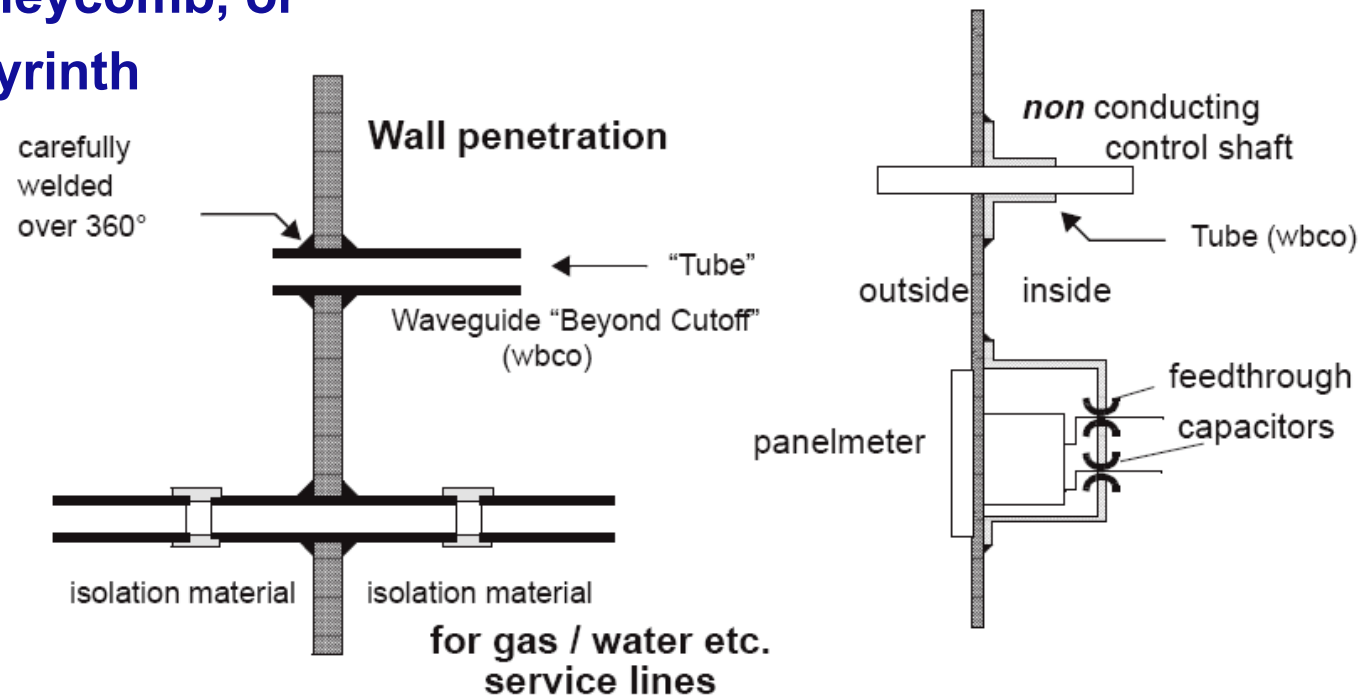
# Feedthroughs

## ☞ Light

- ☞ Monitor: either wire gauze (moire effect) or a conductive coating (reduction light to appr. 85%)
- ☞ Optical fibers: by means of a WBCO (long tube)

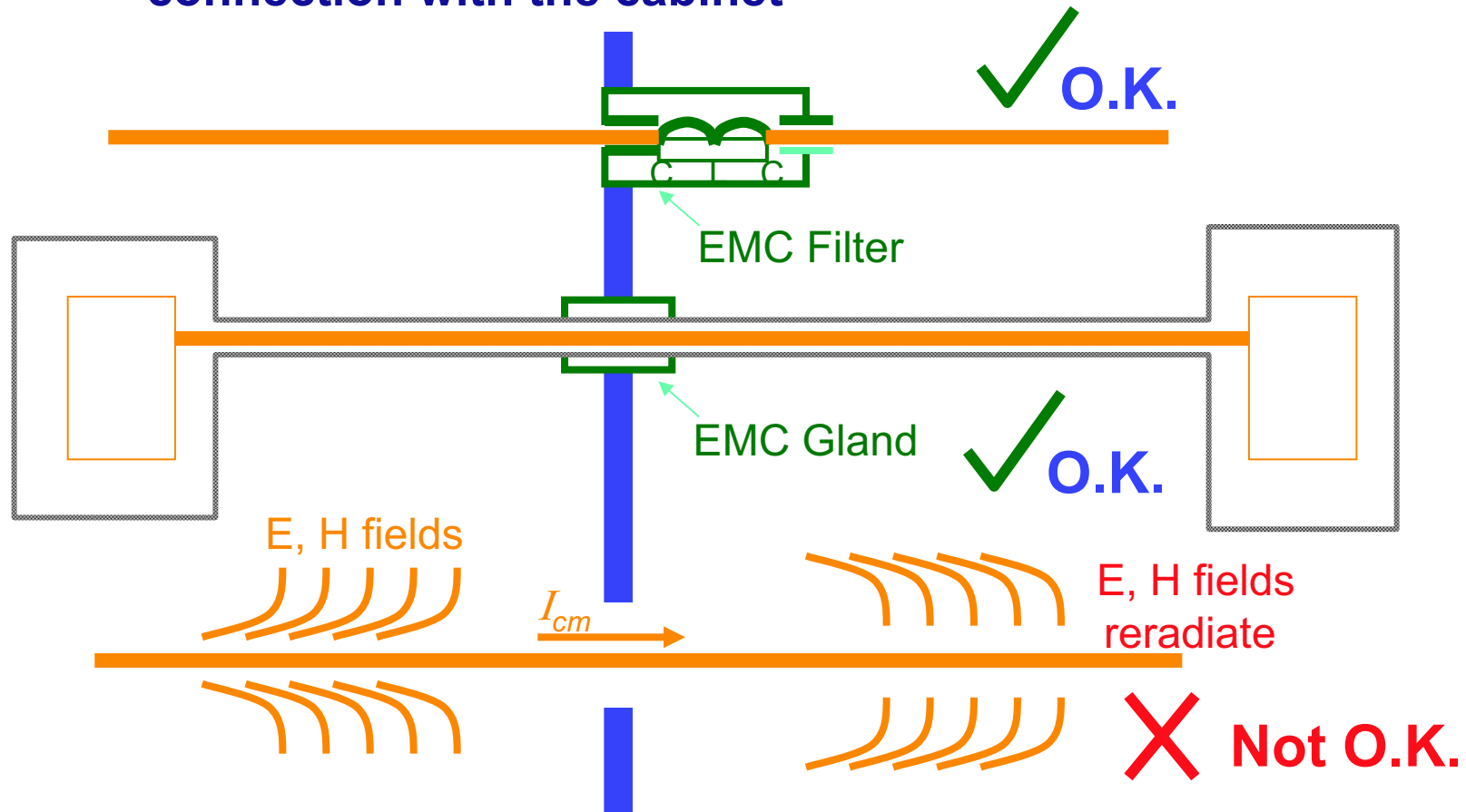
## ☞ Air and liquid

- ☞ via gauze or
- ☞ via honeycomb, or
- ☞ via labyrinth



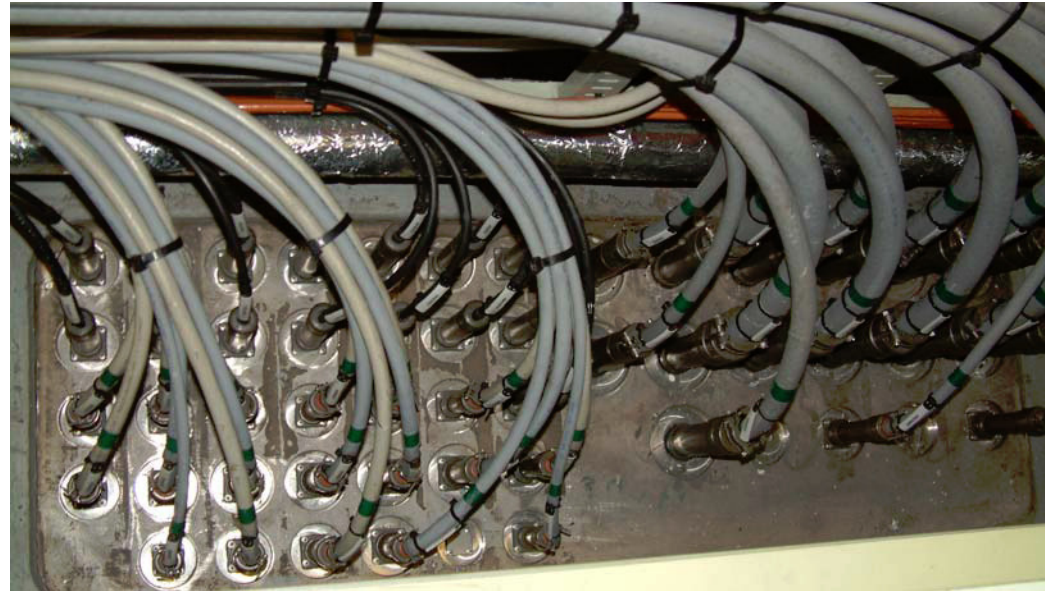
# Feedthroughs

- Electrical feedthroughs (cables): either
  - Filter at the point of entrance of the cable
  - Glands, metal connectors etc.: metal circumferential connection with the cabinet

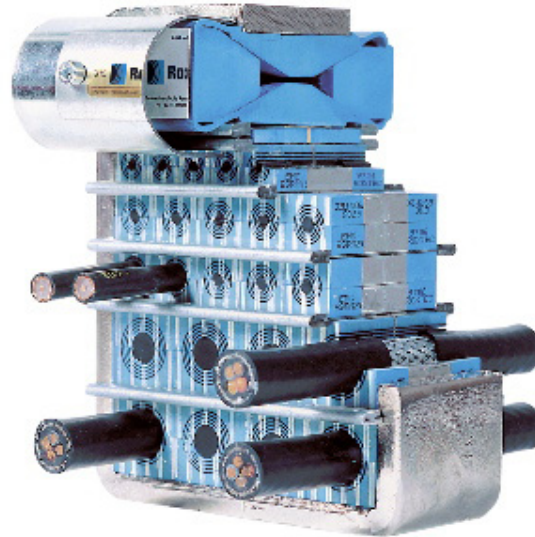
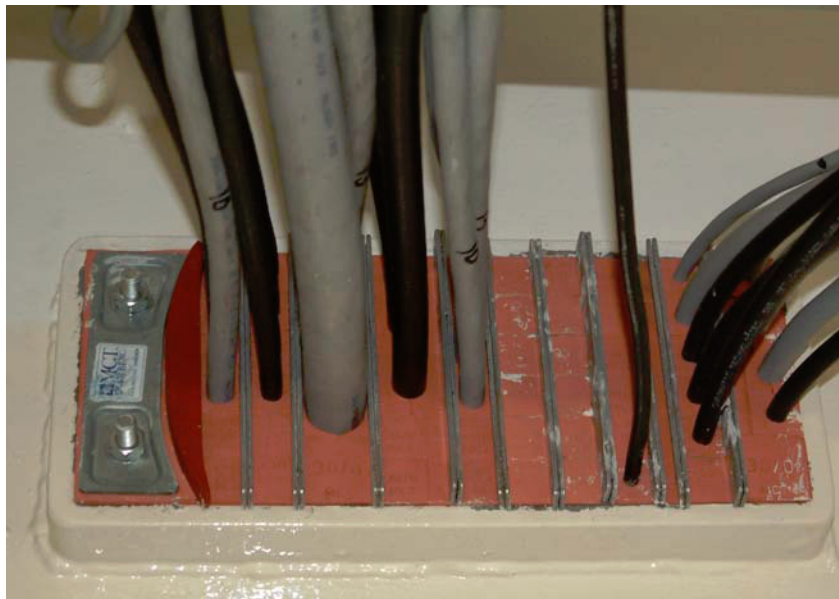


# Feedthrough, cables

☞ **Many cables via glands: expensive**

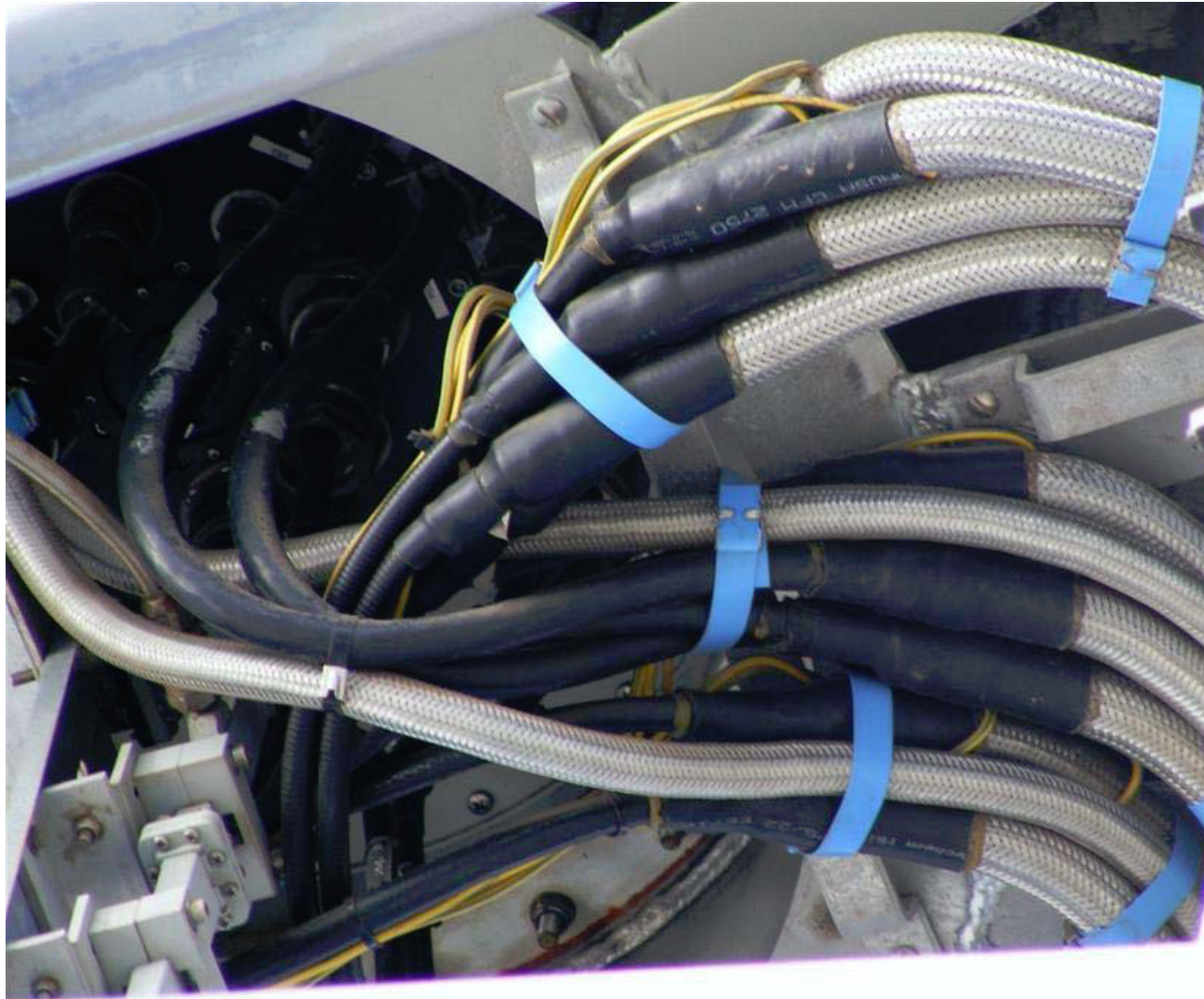


☞ **Cheaper solution**

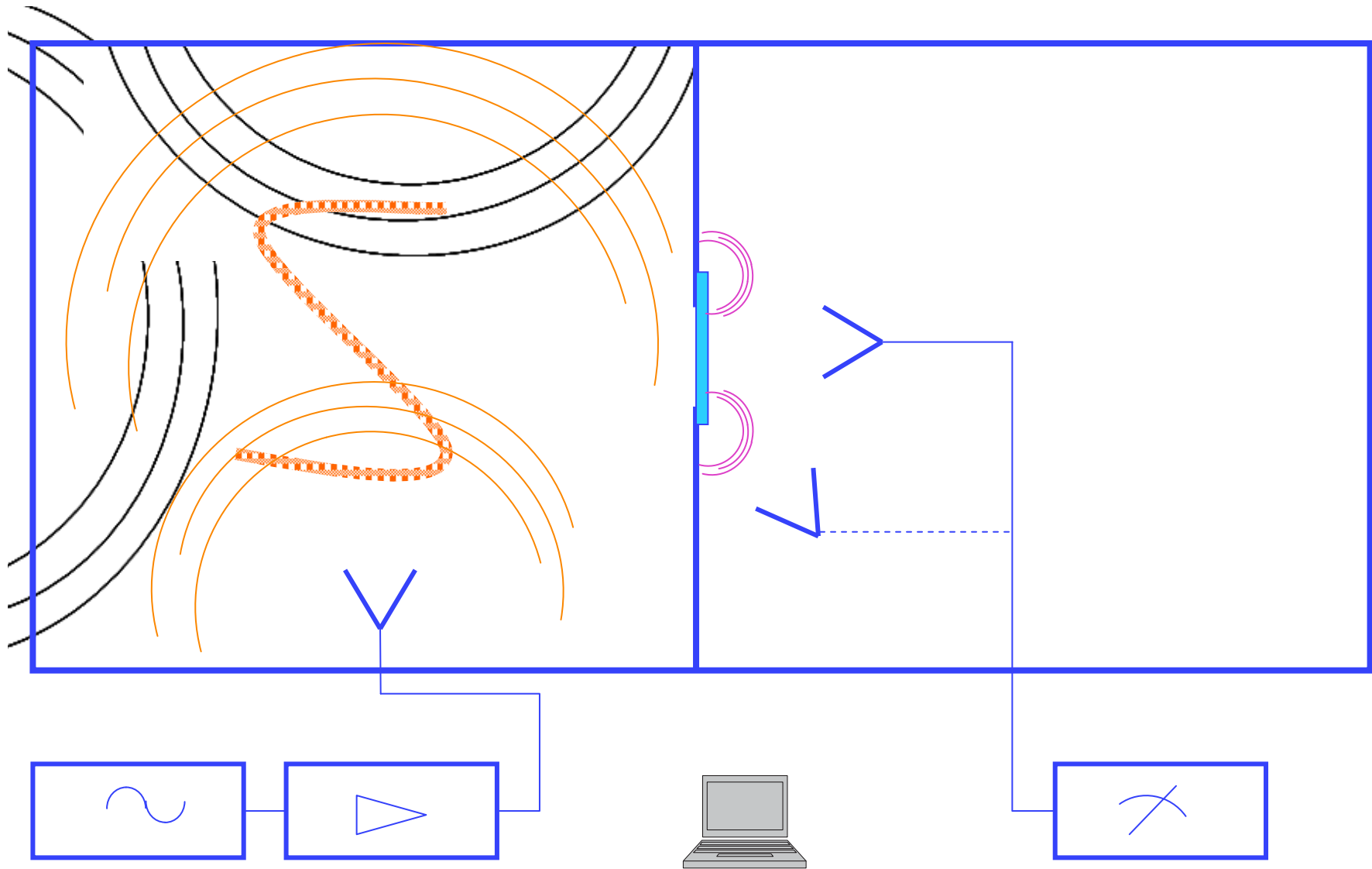


# Feedthrough, cables, 2

☞ And this is not the way to ground/bond cable shields



# Measuring shielding effectiveness

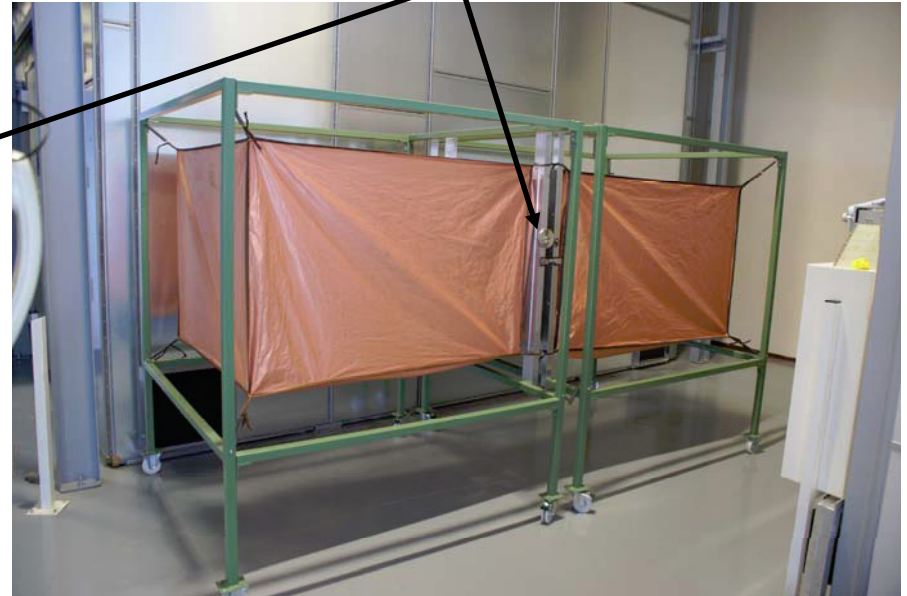




# Measuring shielding effectiveness

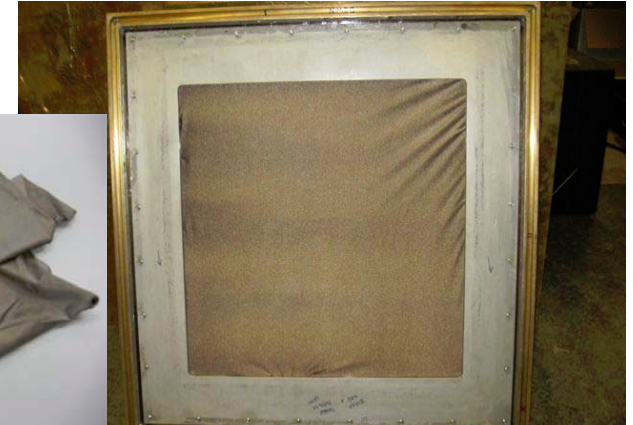
## Dual VIRC:

two chambers connected via a common wall, with the tested material in the wall



# Many, many materials....

**Conductive fabric (shieldex types)**



**Composite panels  
(Glass Reinforced Plastics)  
with conductive fabric**

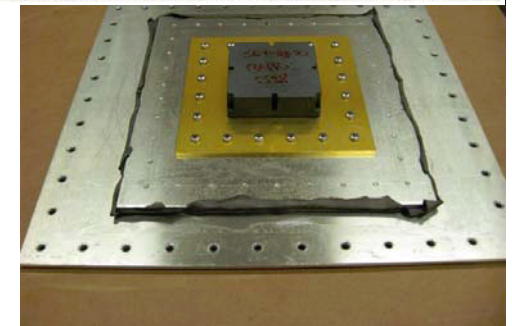
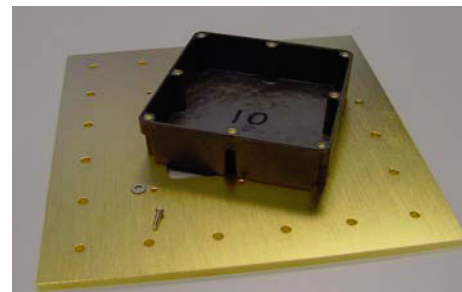


**Composite panels with carbon fibers**

**Composite panels with metal paint**

**Composite panels with thin metallic fibers**

**Conductive composite box**



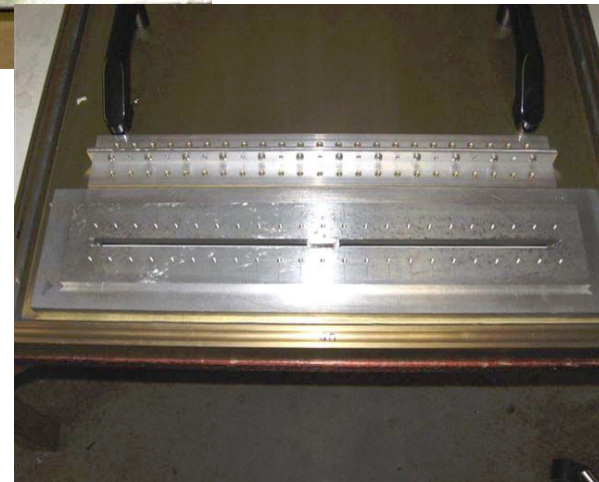
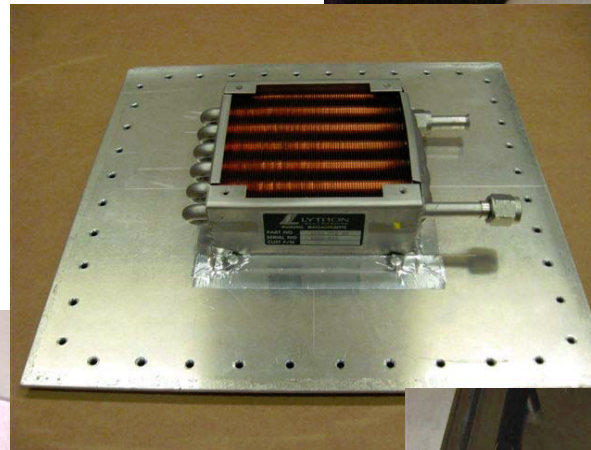
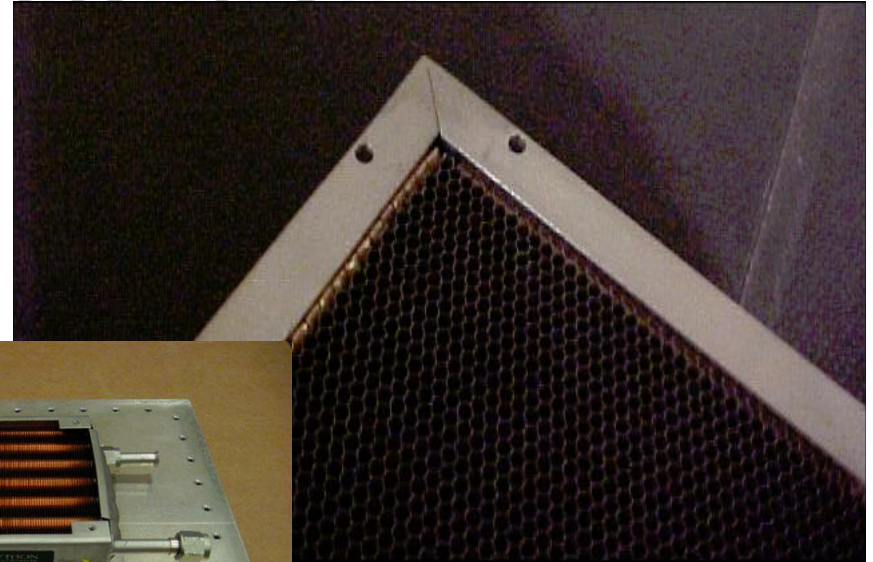
# Many, many materials....

Honeycomb panels

Joined panels

Various wire mesh

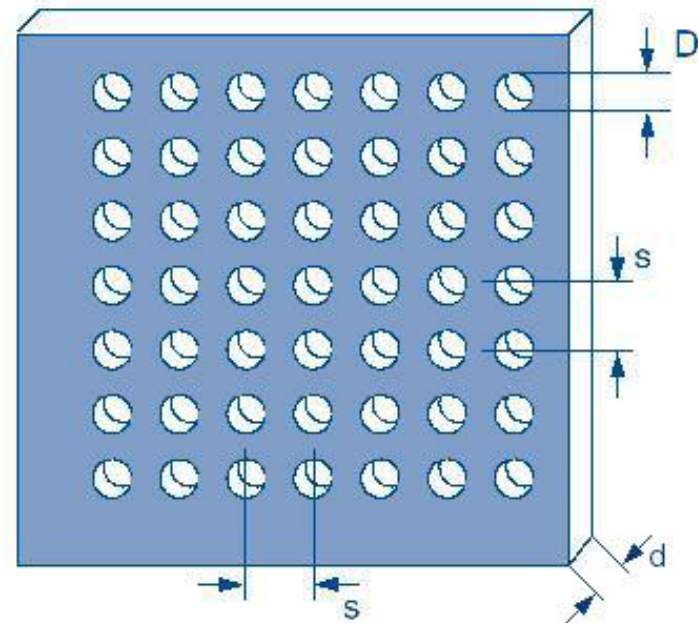
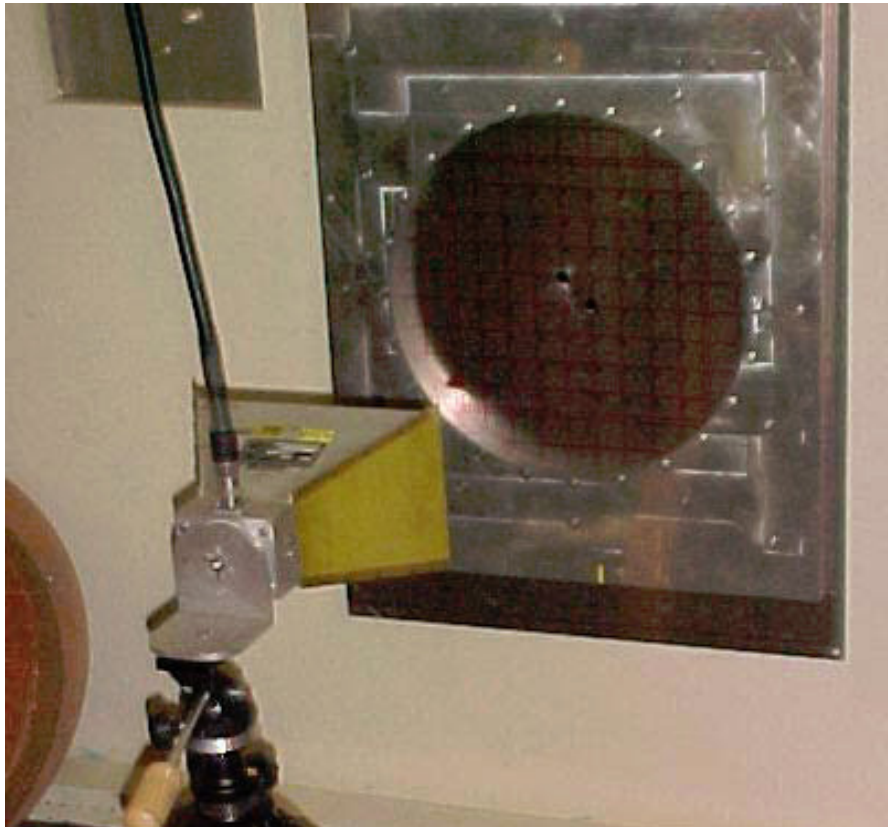
SE of heat exchanger



# Many, many materials....

Various wire mesh

Panels with multiple holes

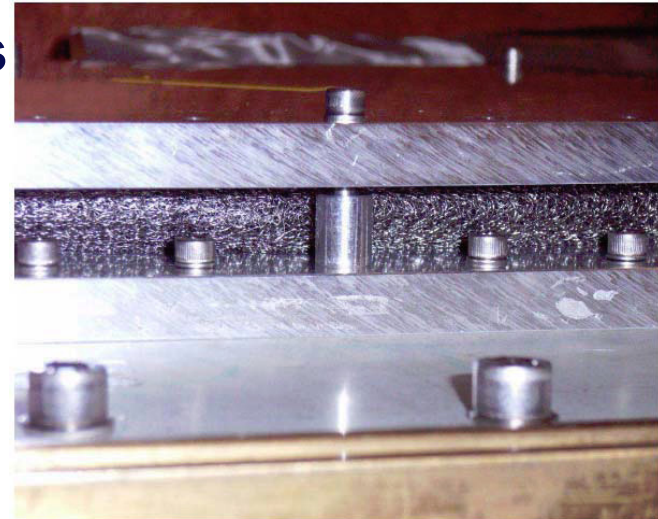


# Many, many materials....

## Aluminum panels with various gaskets



All metal gasket (large, 22 mm)



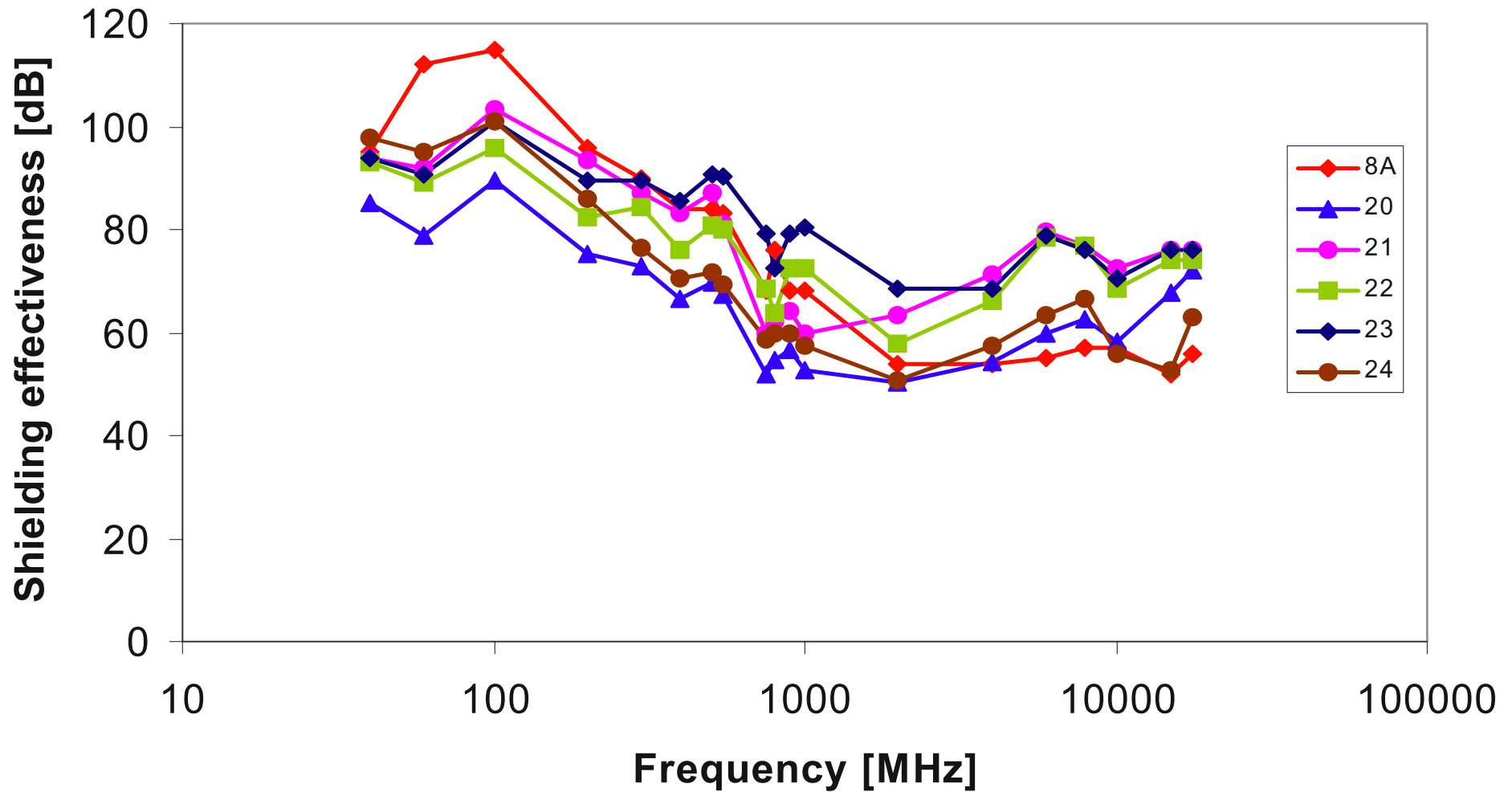
Detail gasket measurement

All metal gaskets (small, 5 mm)



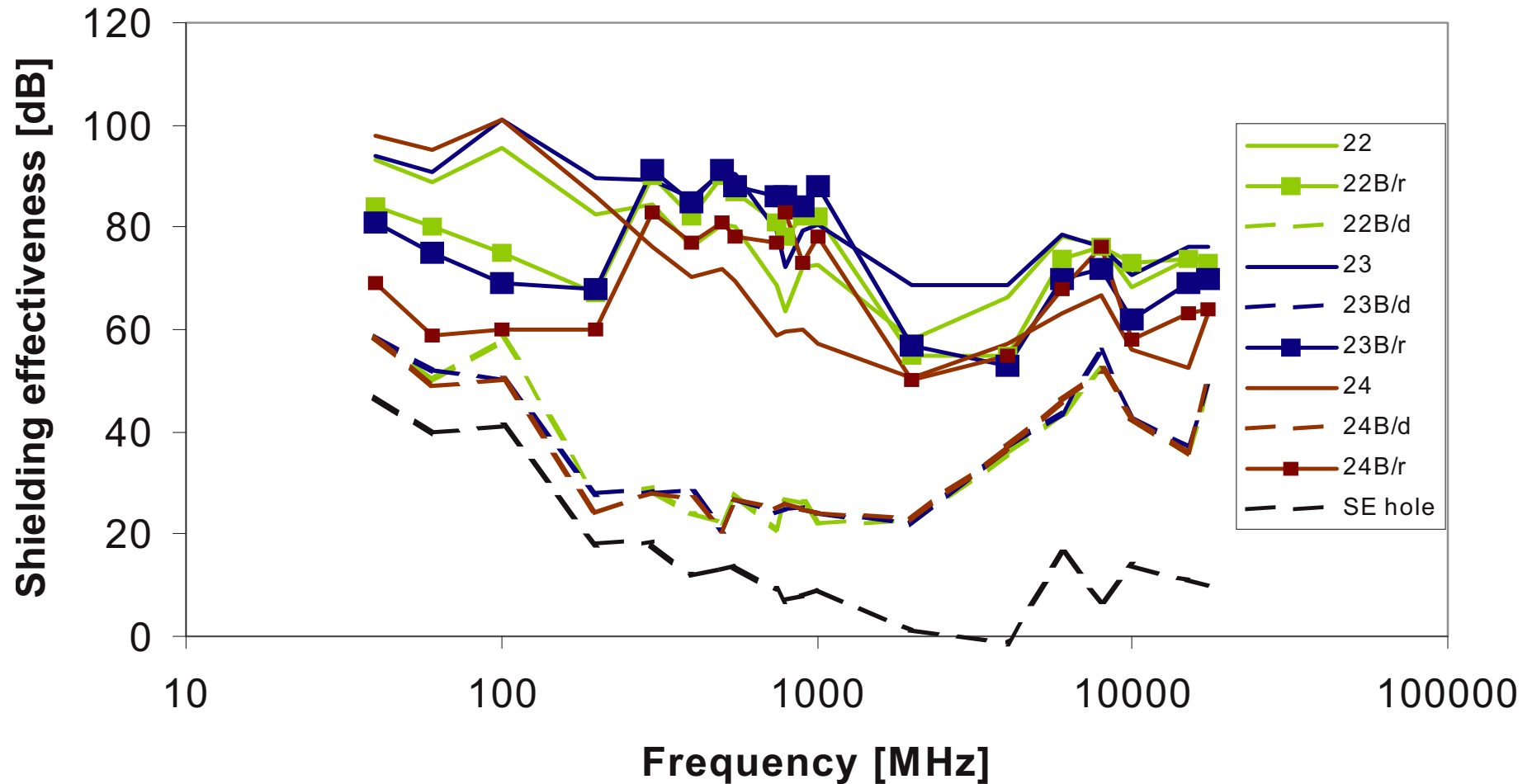
Spiral / spring gasket (5 mm)

# SE of composite panels



**Conclusion:**  
the material itself (silver paint, copper paint, thin copper fabric) is not the most important

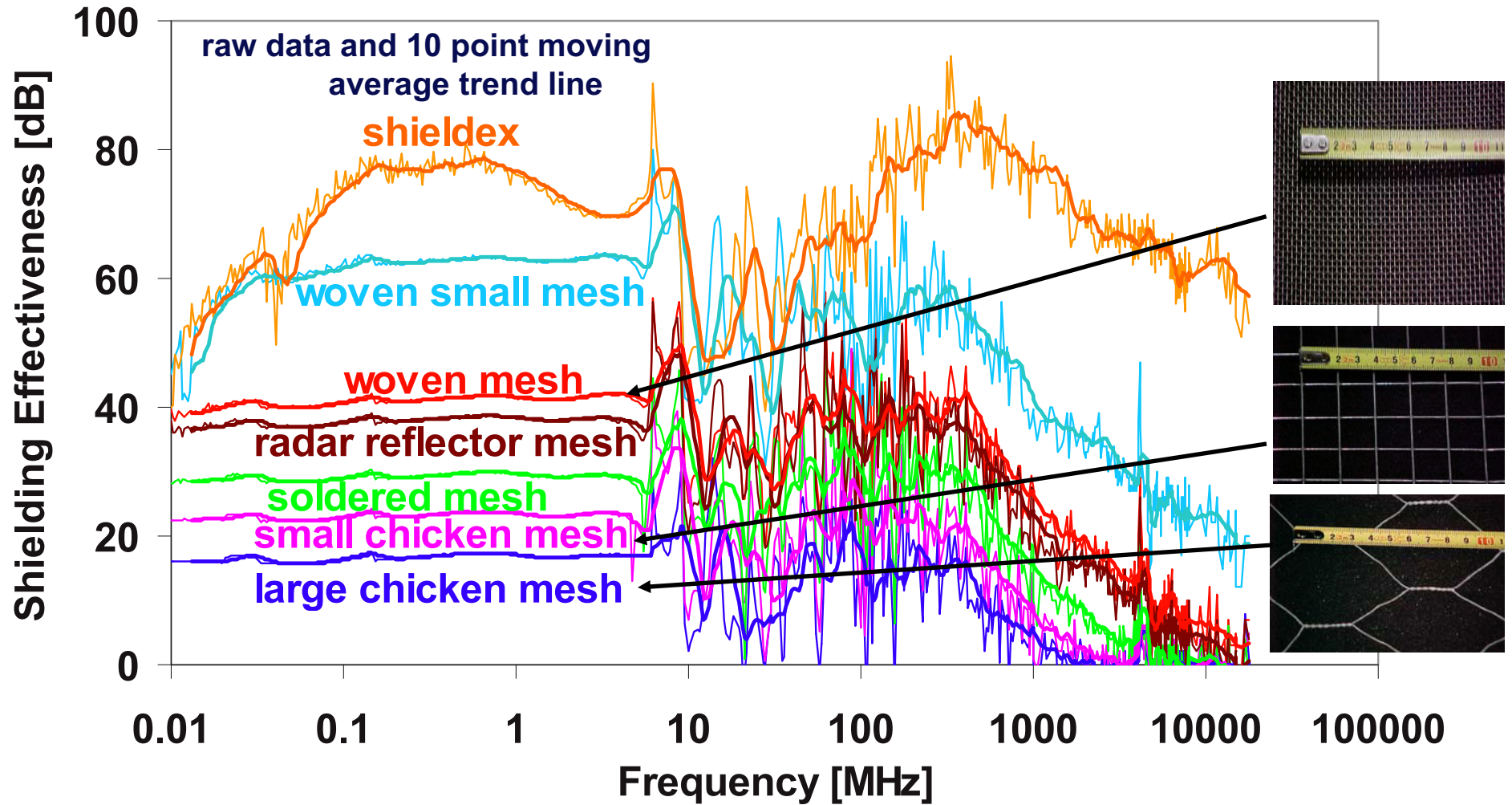
# SE comp. panels, after damage and repair



## Conclusion:

- ↪ damage resulting in a hole destroys the performance
- ↪ repair of composite panels give very moderate results

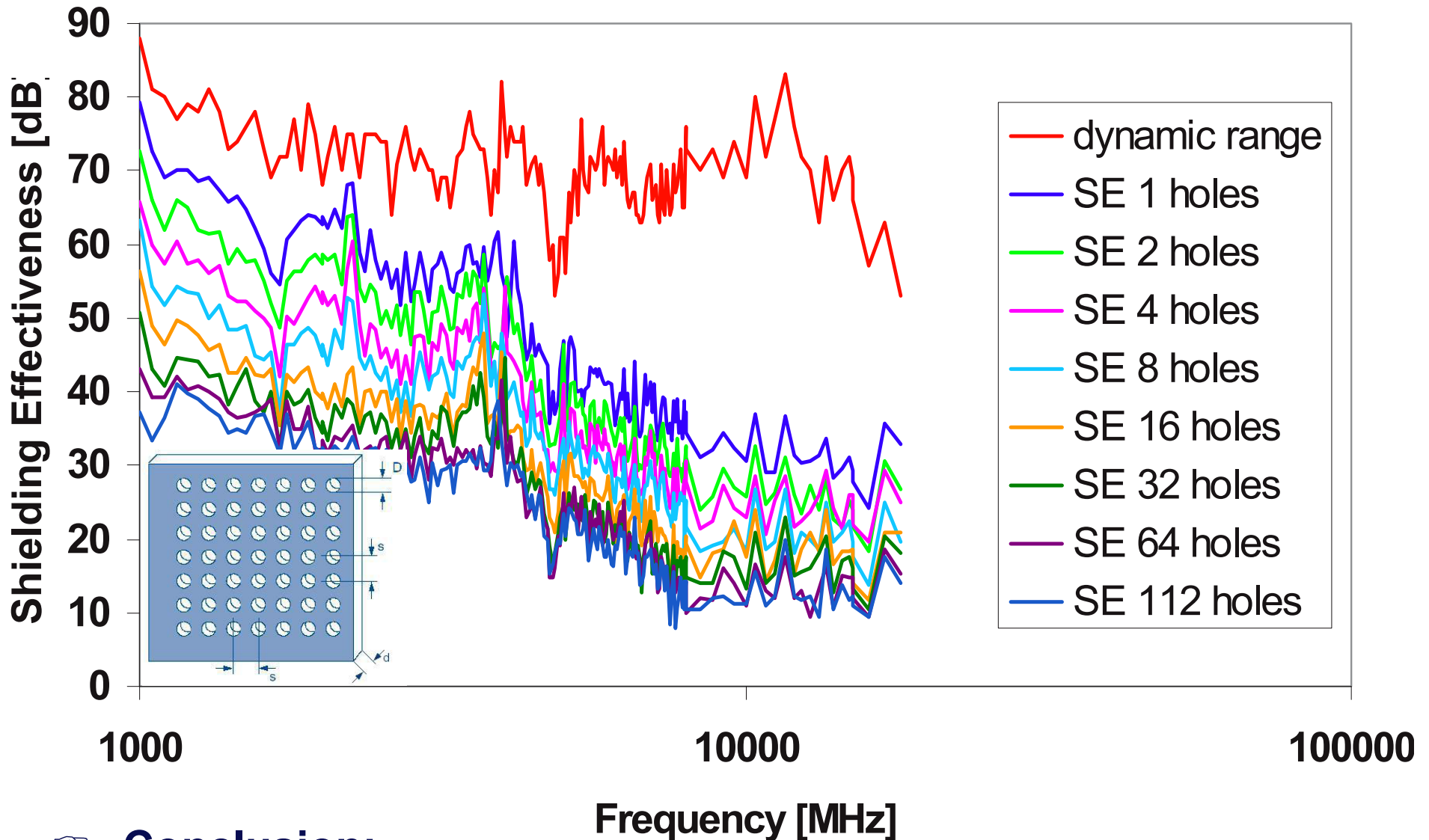
# SE woven wire mesh



**Conclusion:**  
smaller aperture, higher shielding effectiveness

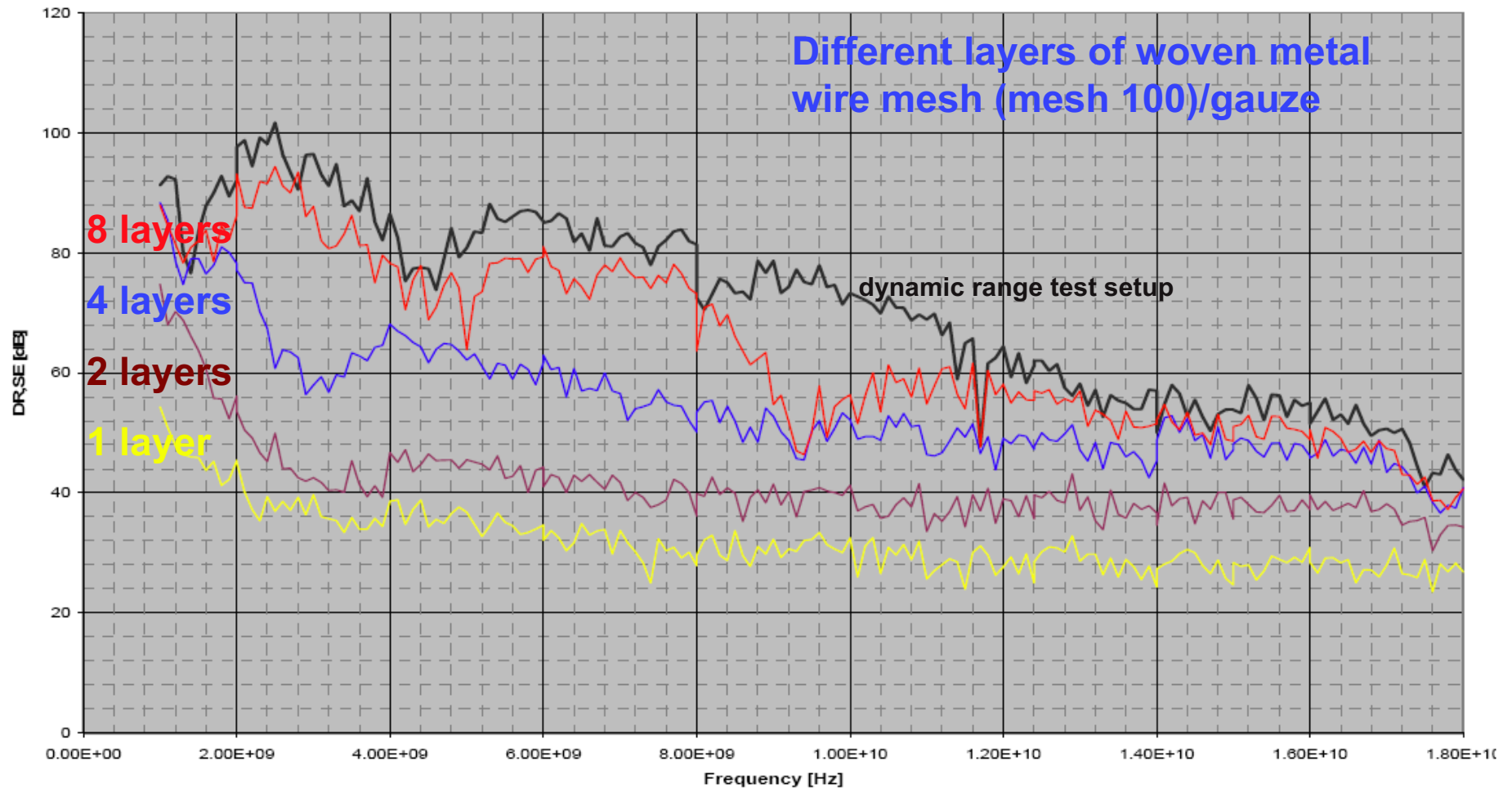


# SE panel with holes



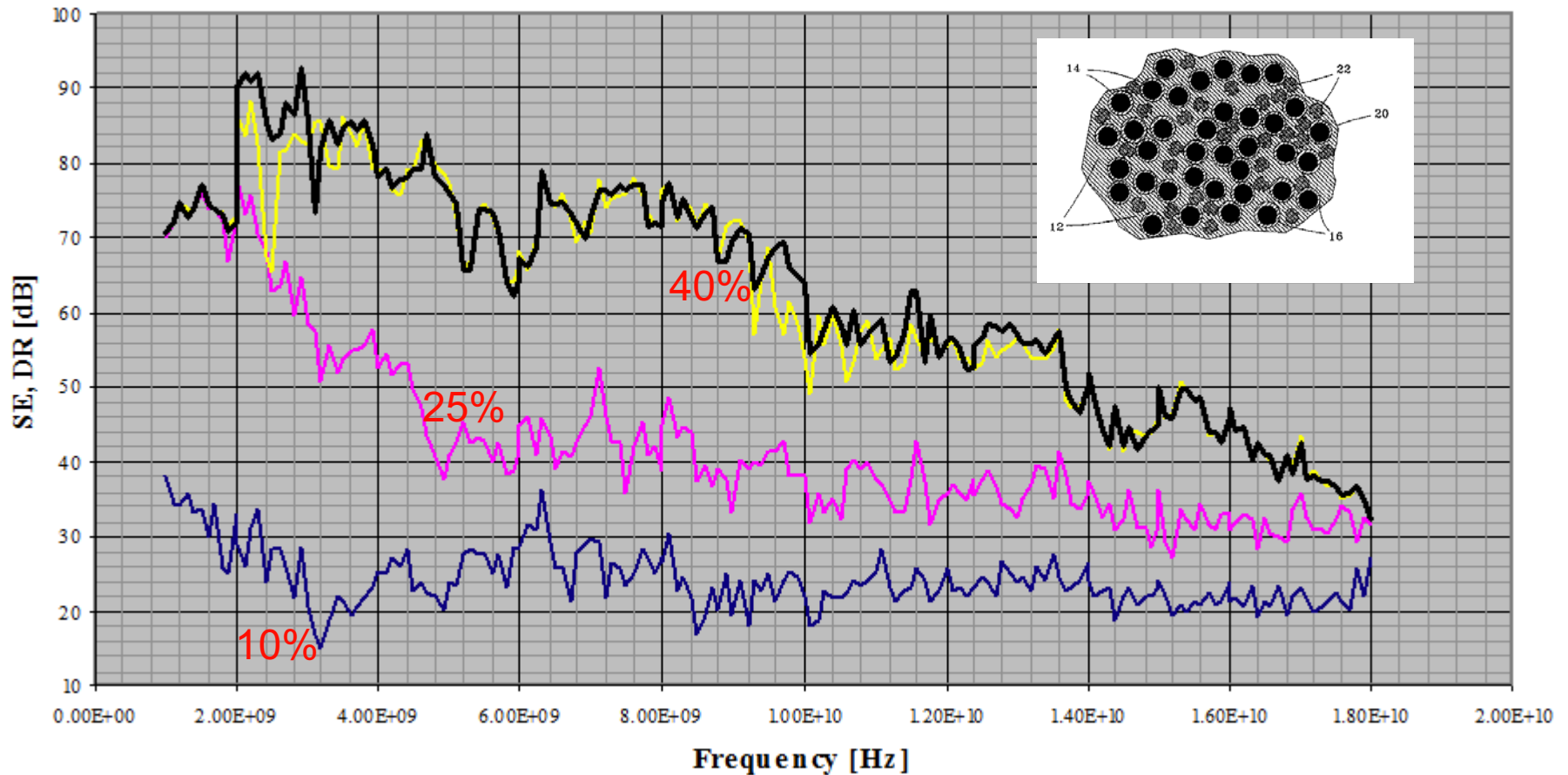
**Conclusion:**  
**More holes (of same size), less shielding effectiveness**

# SE full metal wire mesh, different layers



**Conclusion:**  
shielding effectiveness is increasing by appr. 6 dB when adding an extra layer

# SE as function of gasket compression



**Conclusion:**  
elastomer gaskets with metal particles are only effective when compressed properly; 40% compression: good, but 10%: nearly no shielding

# Rules to remember

- ☞ **Dominant magnetic field: use thick, high  $\mu$  (iron) material**
- ☞ **Use high-conductive (any metal) material for all other fields**
- ☞ **Reflection loss is independent of thickness**
- ☞ **Key to high-frequency shielding**
  - ☞ **Aperture control**
  - ☞ **Feedthrough control**
- ☞ **Aperture:**
  - ☞ **The smaller the dimension, the higher the SE: wavelength  $\lambda$  with respect to largest dimension ( $\lambda/2d$ )**
  - ☞ **More smaller apertures better than one big aperture**
  - ☞ **Increasing depth of aperture (tube) gives higher SE (if  $d < l$ )**
- ☞ **Feedthrough:**
  - ☞ **All cables that penetrate a shielded enclosure should be filtered or shielded**
  - ☞ **Shield of shielded cables should be bonded ( $360^\circ$ ) to the shielded enclosure**

# Questions?